

ABSTRACT AND REFERENCES

CONTROL PROCESSES

STATISTICAL MODELS OF MECHANICAL MILKING DURATION (p. 4-7)

**Volodymyr Kucheruk, Yevhen Palamarchuk,
Pavlo Kulakov, Tatiana Gnes**

The need for developing a new statistical model of the mechanical milking duration, which allows increasing the accuracy of determining the productivity of a milking machine at its design or upgrade stages, has been specified. In addition, the model development will allow working out a technique for designing data-measuring systems of milk production process parameters. The basic operation algorithms of modern milking machines have been considered in the paper. Based on the conducted experimental studies it has been estimated that the distribution of duration for preparing animals for milking equals to a chi-square distribution, the distribution of the milking time when employing milking machines with no milking control function and the distribution of random milking time intervals using the milking control function equals to a gamma distribution.

A statistical model of a mechanical milking duration using a milking robot, a milking machine without the milking control function, a milking machine with the milking control function, which takes into account the minimum operation duration of a milking machine, has been developed

Keywords: milking duration, animal preparation duration, mechanical milking, statistical model

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THE OPTIMIZATION OF IDENTIFYING THE TECHNICAL STATE OF GAS COMPRESSOR UNITS USING ENTROPY ESTIMATES (p. 8-11)

Mykhailo Horbiychuk, Marian Slabinoha

The paper is devoted to the problem of optimizing the identification process of compressor units using entropy estimates. The developments in the identification of technical states and diagnosis of malfunctions are examined in the paper, the theoretical foundations of the concept of diagnostic value and its application in other industries are described as well.

The feasibility of using the methods, which use a diagnostic value for optimizing the process of identifying technical states of gas

compressor units, was proved. The concept of the software developed for studying the subject matter as a functional module was given, the process of algorithm performance was considered. The results of algorithm performance with real diagnostic data were obtained and analyzed.

The conclusion about the applicability of the diagnostic value methods for optimizing the diagnostic process of technical malfunctions and the technical evaluation of gas compressor units, was made

Keywords: diagnostic process, entropy estimates, technical condition, diagnostic value, functional module

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DEFINITION OF OPERATION TIME OF THE SHUTOFF VALVE OF GASIFIED PREMISES EXPLOSION SAFETY SYSTEM (p. 12-16)

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The results of experimental tests of springs of shutoff valve GSV-1, operating based on a signal, set by the gas protection system to the shutoff solenoid at an abrupt pressure increase in the inlet gas pipeline are presented in the paper.

Operation time of the mechanical part of shutoff valves at the pressure increase in the pipeline up to 50.6 kPa (0.5 atm.) ranges from 1,11 to 1,43 s.

Operation time at the signal setting from the gas protection system to the shutoff solenoid - from 1,04 to 1,22 s.

Statistical distribution functions of shutoff valves operating time do not contradict the Weibull distribution in terms of the Mann-Whitney U test that will allow to calculate the optimal time intervals of the valve operation.

Reasonable reliability parameters of the proposed solenoid shutoff valve and its diagnostics terms will ensure explosion protection of gasified premises and the desired safety level for people in them

Keywords: shutoff valve, methane air mixture, gas protection, experimental and analytical distribution function

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DYNAMIC RANGE EVALUATION OF THE IMMITANCE LOGIC ELEMENTS (p. 21-25)

Mykola Filinyuk, Ludmila Lischinskaya,
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The parameters, characterizing dynamic range of immitance logic element (ILE) were substantiated in the paper. Since the dynamic ILE range evaluation has not been undertaken yet, the task to assess it was set. The methods for determining the noise factor, signal power, which allow to determine the ILE dynamic range, were considered.

The dynamic range of the element "NOT" of R and LC types, based on bipolar transistor was investigated. The ILE dynamic range is determined by the dependence of the ILE output immitance on the signal power and ILE input noise level.

For analytical evaluation of ILE dynamic range, the coefficient equal to the ratio of maximum signal power, at which the value of the converted immitance at the ILE output does not vary more than by 10 %, to the minimum ILE input noise power was proposed.

Numerical dynamic range evaluation of immitance logic elements "NOT" of R- and LC-type, based on bipolar transistor showed that their dynamic range is equal to 92 and 110 dB respectively, and can be increased by narrowing the noise bandwidth. These results allow to use the ILE in modern technology

Keywords: immitance logic element, dynamic range, noise factor, signal power

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QUALITY ASSURANCE OF HOLLOW CONTINUOUS CAST BILLETS FROM COPPER ALLOYS (p. 16-20)

Oleg Khoroshilov, Anna Pavlova

The research results of assuring the quality of hollow continuous cast billets from copper alloys are given in the paper. For this purpose, the design of a continuous casting machine mandrel of hollow billets from copper alloys by making cuts on its surface was improved.

It allows modifying the contact area in the "mandrel - billet" system and the extraction force of a billet from the mold respectively. Supporting them at a given level has allowed increasing stability of continuous casting.

As a result of the studies, dependencies of the influence of the step size and inner diameter of a hollow billet on the extraction force of the hollow billet from the mold were determined, and also limit values of the step size at a cyclical motion of the billet for various values of the internal diameter of the billet.

Changing the step size, when using a mandrel with cuts, allows changing extraction forces from the mold. It allows supporting the extraction force of the billet by increasing the step size not more than the critical force of a graphite mandrel fracturing. Thus, the possibility of maintaining stable operation of the continuous casting machine, used for manufacturing hollow billets from copper alloys, emerges

Keywords: quality assurance, hollow billets, continuous casting, process stability

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A GENERALIZED METHODOLOGY OF ESTIMATING EFFICIENCY OF UNDERWATER TECHNOLOGIES IN DEEP-SEA ARCHAEOLOGICAL PROJECTS (p. 25-29)

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From the perspective of managing projects the trends of underwater and technical support of marine archaeological expeditions were set up, a scientific problem of estimating the efficiency of these trends was defined, and a global criterion for estimating the efficiency of using underwater technologies for the stage of drafting deepwater archeology projects was proposed. The urgency of the scientific problem lies in the presence of a large number of underwater objects in the territorial waters of Ukraine, which make up the underwater cultural heritage of mankind, and in the low activity of studies due to the lack of scientifically justified methods of choosing underwater technologies and techniques of their use at the stage of drafting marine expedition projects.

As a result of the studies, it was suggested computing a global criterion for estimating the efficiency of using a dimensionless safety criterion of carrying out operations for underwater archaeologists and environment, as well as dimensional criteria of productive efficiency of underwater techniques and price characteristics of their application.

For estimating criteria, a system of formal indicators and poorly formalized operating limitations in using underwater techniques and technologies, which take into account environmental factors and characteristics of wrecks, was developed.

The obtained results give a theoretical basis for a generalized methodology for estimating the efficiency of underwater technologies and modern diving, manned and fully robotic underwater techniques at the stage of drafting deep-water archeology projects considering environmental factors in an area of carrying out archaeological operations and features of submarine objects under investigation

Keywords: project drafting, deep-sea archeology, underwater technologies, estimating the efficiency, method, criteria

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LOGICAL AND PROBABILISTIC MODELLING CONCERNING RISK OF SAFE FUNCTIONING VIOLATION OF HUMP YARD (p. 30-37)

Sergiy Bantyukov, Svitlana Bantyukova

When carrying out the technical process of breaking and making up trains as well as accumulating carriages on marshalling sidings plenty of dangerous situations may occur. Some of them can lead to safe functioning violation at a hump yard. One of the criteria of the high-quality hump yard control is identification and assessment of violation risks.

The development of logical and probabilistic risk model of safety violation at a hump yard for assessing and determining the hump yard safety level has been considered in the paper. The main types of safe functioning violations at a hump yard have been described. They have been served as the basis for working out possible occurrences and forming logical models of dangerous situations on the way of breaking up and making up trains. The obtained models allow determining probabilities of safety violations on separate sections of the way of breaking up and making up trains and throughout the entire route.

Comparing to the existing models, a logical connection of possible dangerous occurrences on different route sections of breaking up and making up trains has been taken into account. Hence, there exists a possibility of estimating the safest (or the most dangerous) route on a hump yard

Keywords: safety of functioning, risk, logical and probabilistic model, hump yard

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PRINCIPLE CHARACTERISTICS OF «UNIVERSITY ADMISSION CAMPAIGN» PROJECT (p. 42-47)

Oleg Loginov

A project-oriented approach to the university admission campaign is offered in the paper. A systematic understanding of a project-oriented university was developed, and the possibility of a design approach to an admission campaign was substantiated. The essence and benefits of main stages of the project life cycle were defined.

The project benefit is the current admission. As the value, a financial result of an admission campaign, related to the payment for educational services, was defined. A methodological approach to estimating planned and actual values of the "University admission campaign" project was developed.

At the final stage of the project life cycle it is suggested evaluating the performance, i. e. the correspondence of an actual student admission rate to the planned one. The formula for evaluating the project performance, providing the equivalence of professions, forms and educational levels, as well as their university differentiation, was worked out.

Keywords: project, university, admission campaign, benefit, value, performance, life cycle, resources, risk

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ASSESSMENT OF QUALITY MANAGEMENT SYSTEM EFFICIENCY USING FUZZY LOGICS TOOLS (p. 47-53)

Irina Lazko

The necessity for improving the efficiency assessment system for design products quality management system (QMS) in case of fuzzy input data was caused by a number of objective reasons. A high portion of subjective assessments and quality characteristics at QMS assessment complicates greatly an objective assessment of the system state with conventional methods. Therefore assessment of the system by means of fuzzy logics tools was proposed. In the course of the research an efficiency assessment model for QMS using fuzzy set theory was proposed; at the first stage of the research justified selection of mathematical apparatus for QMS efficiency assessment was made; at the second stage a system analysis of business process of several design companies was carried out for the purposes of system efficiency assessment and process group, processes and subprocesses of QMS were identified; at the third stage a system efficiency assessment model was built. At that, using a fuzzy clustering method, possible states of design products QMS were identified, hierarchical architecture of fuzzy inference system for assessment of QMS efficiency was determined, input, output and intermediate assessment data were described in terms of fuzzy logics. The contents of input and output indicators were determined. A membership function was assigned to each of them. Fuzzy system knowledge bases were developed with the assistance of the experts from design companies. Aggregation operation by min-max method was used for all 18 created blocks of production rules. A fuzzy model characterized by hierarchical pattern that allows to eliminate the subjective factor at determination of the weightage of some indicators when assessing QMS efficiency was developed in the course of the research. Assessment of intermediate efficiency indicators for processes and process groups is provided for better visualization and transparency of calculations. The use of the developed model improves adequacy of management decision-making in the field of quality management

Keywords: fuzzy logics, quality management system, membership function, fuzzy inference system

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