

3.33.338

In the article bases open up programmatic having a special purpose planning of production cycle. The most effective orders of construction of production cycle are determined. Basic principles of construction of the most short-story production cycle and metho.

Keywords: *production, planning, production cycle, time of treatment, time of expectation of treatment, uncompleted production.ds of their use are described.*

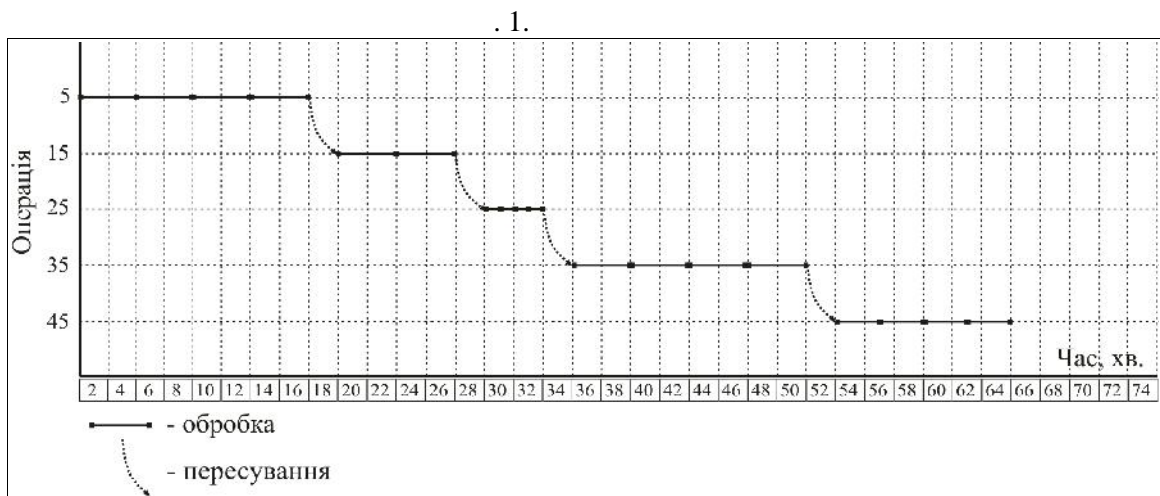
$$= (t_1 n + \dots_1) + (t_2 n + \dots_2) + \dots + (t_n + \dots)$$

$$= (t_1 n + \dots_1) + (\frac{t}{c} n + \dots) + \dots + (t_i n + \dots_i)$$

1. $n - 4$

			t_i	...
5		1	4	2
15		2	4	2
25		1	1	2
35		1	4	2
45		1	3	-

$$= (4 \times 4 + 2) + (\frac{4}{2} \times 4 + 2) + (4 \times 1 + 2) + (4 \times 4 + 2) + (4 \times 3) = 64$$



1.

$$: t - \quad 1 \quad t = -t$$

$$t = 4 + 2 + 1 + 4 + 3 = 14,$$

$$t = 64 - 14 = 50,$$

$$t = t \times n.$$

$$t = t \times n = 50 \times 4 = 200$$

(),

$$= t_1 + t_2 + \dots + t + t \quad (n-1);$$

$$= t_1 + t_2 + \dots + t + t \quad (n -),$$

$$: t - \quad ; \quad = 1.$$

$$= 4 + 2 + 4 + 2 + 1 + 2 + 4 + 2 + 3 + (4 \times (4-1)) = 36$$

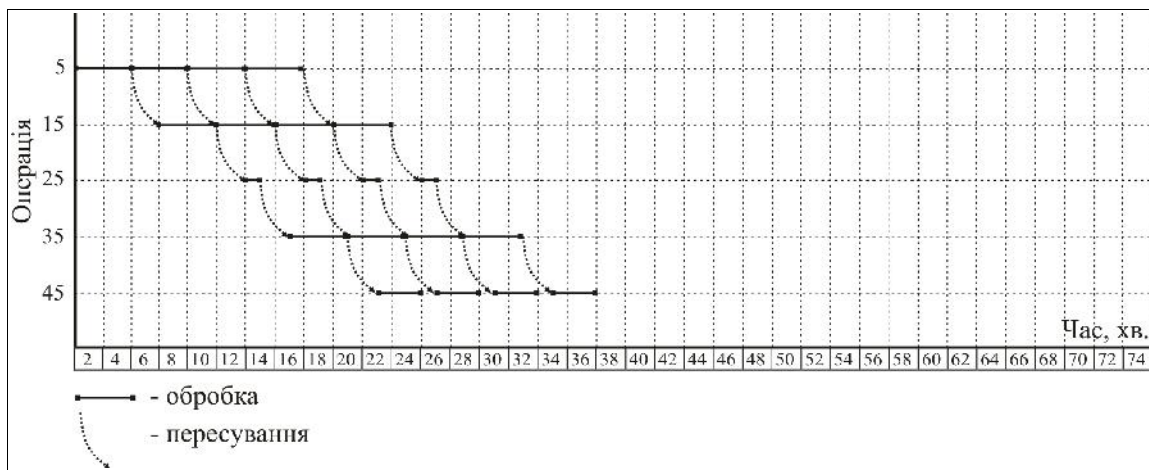
$$1 \quad t = -t$$

$$1 \quad t = 36 - 14 = 22$$

$$t = 22 \times 4 = 88$$

).

.2.



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1.

$$(m_{15} > m_{25} \quad m_{35} > m_{45});$$

2.

$$(m_{25} < m_{35}).$$

$$t_1 = t_{25}n - t_{25}p(n - p) = 1 \times 4 - 1 \times 1(4 - 1) = 1 \quad ;$$

$$t_2 = t_{45}n - t_{45}p(n - p) = 3 \times 4 - 3 \times 1(4 - 1) = 3 \quad ;$$

$$t_3 = t_{35}(n - p) = 4(4 - 1) = 12 \quad .$$

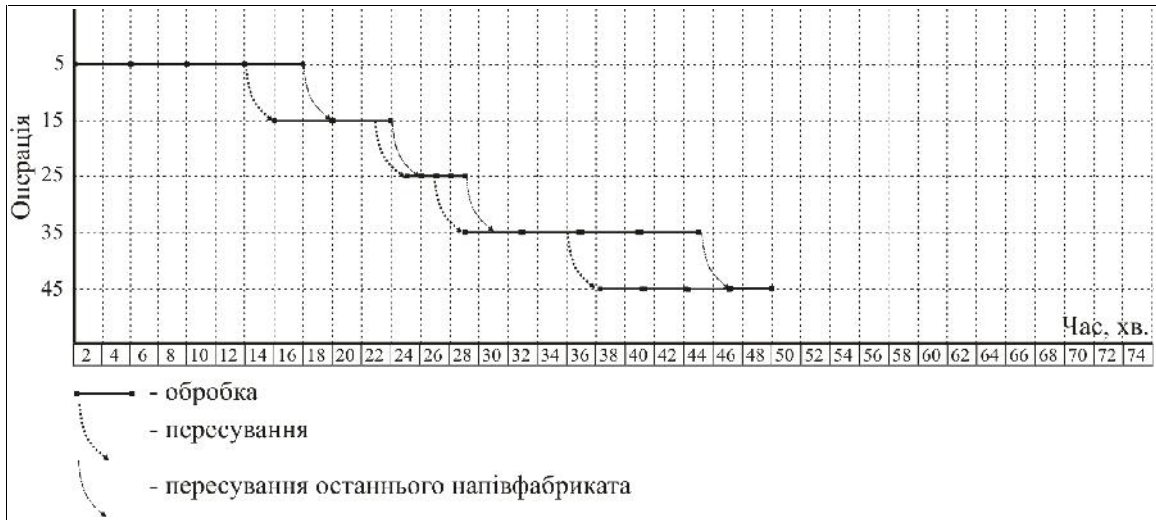
(. 3).

$$= \dots - \sum t$$

$$= 64 - 1 - 3 - 12 = 48 \quad .$$

1

$$t = \dots - t$$



.3.

1

$$t = 48 - 14 = 34$$

$$t = 34 \times 4 = 136$$

1. 3-... (2007. - 294 ... « ... »).
2. ... (2007. - 272 ... « ... »).
3. ... (2008. - 288 ...).
4. ... (2007. - 276 ... « ... »).
5. « ... » (2007. - 112 ...).
6. « ... » (2007. - 152 ...).
7. ... (2005. - 448 ...).
8. ... (2005. - 1088 ...).

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