Double-clad thulium/ytterbium co-doped octagonal-shaped fibre for fibre laser applications

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Abstract. We investigate the lasing performance of a new double-clad thulium/vtterbium co-doped octagonal-shaped fibre, basing on a cladding pump technique. The fibre is fabricated with the aid of a modified chemical vapour deposition combined with a solution doping technique. It is characterized by the Tm³⁺ and Yb3+-cladding absorptions equal to 0.325 and 3.3 dB/m respectively at 790 and 976 nm. A triple-wavelength fibre laser operating at 1914.5, 1934.7 and 1953.6 nm is built that uses a 5 m long fibre in a ring configuration as a gain medium. With the fibre as long as 15 m, the ring laser produces the highest output power of 21.9 mW at the pump power of 3600 mW, with the lowest threshold pump power being equal to 1000 mW. When operating at 1961.4 nm, the maximal efficiency of 0.88 per cent is achieved for the gain medium length fixed at 10 m. We also demonstrate a Q-switched thulium/ytterbium-doped fibre laser that operates at 1977.5 nm and utilizes multi-walled carbon nanotubes as a gain medium. By varying the multimode 905 nm pump power from 1591.3 to 2261.5 mW, one can increase the pulse repetition rate from 18.8 to 50.6 kHz, while the pulse width then decreases from 8.6 to 1.0 µs. The maximum pulse energy 5.71 nJ is obtained at the pump power 2100 mW.

Keywords: 2 µm Q-switched fibre lasers, thulium/ytterbium co-doped fibres, multiwalled carbon nanotubes, saturable absorbers

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1. Introduction

Fibre lasers doped with thulium (Tm^{3+}) are of great interest for generating coherent emission in the 'eye-safe' wavelength range. Their emission bands extend over a wide range from 1.6 µm to above 2 µm, and they can be efficiently pumped at approximately 790, 1200 or 1600 nm [1, 2]. These features make thulium-doped fibre lasers attractive for a variety of applications in spectroscopy, materials processing, and defence [3–5]. Since the radiation near 2 µm reveals strong absorption in water and biological tissues, the lasers mentioned above have also a number of potential applications in various fields of medicine. In particular, incisions in porcine tissue and chicken breast have recently been checked with a continuous-wave 1.98 µm Tm-doped fibre laser [6]. Moreover, the penetration depth of the 2 µm laser radiation matches the subcutaneous depths of pain nerve receptors in the skin such that the corresponding lasers make an almost ideal source for experimental pain

researches, since the damage on skin surfaces can be minimized [7]. Recently, interactions of tissue with the radiation of Q-switched thulium-doped fibre lasers have also been reported [8].

Sufficient quantum efficiency near 2 μ m can be achieved for the ${}^{3}F_{4}$ to ${}^{3}H_{6}$ transition in thulium ions because of a so-called cross-relaxation energy transfer among those ions. During the cross-relaxation energy transfer process, two ground-level thulium ions can be excited to the upper lasing level of the ${}^{3}F_{4}$ - ${}^{3}H_{6}$ transition after absorbing a single pump photon near 790 nm. This means that one excited Tm³⁺ ion at the ${}^{3}H_{4}$ level generates two Tm³⁺ ions at the upper laser level ${}^{3}F_{4}$ [9]. However, the availability of commercial high-power diodes in this wavelength region, with the power levels higher than 100 W, is relatively poor and these sources are very costly. Pumping Tm³⁺-doped fibres at 1200 or 1600 nm is complicated by a need in intermediate laser sources, because the high-power laser diodes operating at this wavelength are not commercially available. However, there exists an alternative approach. It foresees co-doping these fibres with Yb³⁺ and pumping them at 905– 980 nm. The matter is that the Tm³⁺ ion has a level ${}^{3}H_{5}$, which is (quasi-) resonant with the excited Yb³⁺ level (${}^{2}F_{5/2}$), thus allowing for sensitization of Tm³⁺-doped fibres with Yb³⁺, similar to the case of Yb³⁺-sensitized Er³⁺-doped fibres studied earlier [10, 11].

On the other hand, there is a growing interest in compact Q-switched laser sources operating in the mid-infrared spectral region (around 2 μ m). It is driven mainly by various applications in the spectroscopy, optical communications, materials processing, manufacturing, sensing, medicine, and nonlinear optics [12, 13]. Unlike active Q-switching, its passive counterpart represents more convenient and cost-effective way to achieve high-energy pulses because it requires no additional switching electronics. Passive Q-switching of 2 µm fibre lasers has so far been realized with a number of techniques, including multiple quantum wells [14] and Cr:ZnS or Cr:ZnSe crystals [15, 16]. However, all of these implementations require additional bulk components (mirrors, lens pairs, etc.), thus compromising such key benefits of the fibre lasers as compactness and alignmentfree operation. Passive Q-switching has long been dominated by semiconductor saturable absorber mirrors (SESAMs), carbon nanotubes, and graphene [13, 17, 18]. They reveal key advantages such as ultrafast recovery time, wide operating bandwidth, and easy integration with fibre optic systems. Recently, a new member of carbon nanotube family called 'multi-walled carbon nanotubes' (MWCNTs) [19, 20] has captured some attention concerned with Q-switching applications, since it promises to become an alternative to single-walled carbon nanotubes (SWCNTs). The MWCNTs have the characteristics similar to those of SWCNTs but differ by notably lower (50-80%) production costs. When compared to the SWCNTs, the MWCNTs manifest also higher mechanical strength, photon absorption per nanotube and thermal stability, owing to their higher mass density [20].

In this work we investigate lasing performance of a new double-clad, octagonal-shaped thulium/ytterbium-doped fibre (TYDF). A TYDF laser (TYDFL) suggested and built by us operates in the wavelength region near 2000 nm. It is based on the energy transfer $Yb^{3+} \rightarrow Tm^{3+}$ and employs multimode pumping at about 905 nm. We also demonstrate operation of a Q-switched, all-fibre ring-type TYDFL which uses a newly developed MWCNTs-based saturable absorber (SA) as a Q-switcher. This SA is constructed by sandwiching a MWCNT-polyvinyl alcohol (MWCNT-PVA) film between two fibre connectors.

2. Fabrication of TYDF

A double-clad octagonal-shaped TYDF was fabricated with a modified chemical vapour deposition technique combined with a solution doping method. A pure silica glass tube of

outer/inner diameters 20/17 mm was used for depositing two porous unsintered SiO₂ soot layers to make a preform, while maintaining a suitable deposition temperature at ~ 1550°C. An alcoholic solution containing such doping elements as thulium, ytterbium, yttrium and aluminium was used to soak the porous layer for about 30 min and achieve efficient doping. Then dehydration and oxidation were performed at about 900–1000°C. Unsintered layers were sintered by slowly increasing the temperature from 1500 to 2000°C and using a conventional modified chemical vapour deposition technique. Upon completion of sintering and oxidation, a tube was slowly collapsed to be converted into optical preform. The dopant concentration inside the preform was analyzed with an electron probe micro-analyser. It was found that the optical preform thus fabricated consisted of Al₂O₃, Y₂O₃, Tm₂O₃ and Yb₂O₃ dopants, with the corresponding average weight percentages of 5.5, 3.30, 0.70 and 4.0, respectively. The presence of Al₂O₃ and Y₂O₃ served to decrease the phonon energy of alumino-silica glass, which prevented clustering of Yb and Tm ions into the core glass matrix and, therefore, increased the probability of radiative emission.

The circular preform fabricated in the above manner was given an octagonal shape after grinding followed by polishing. This geometrically modified preform was then drawn at 2050°C to fabricate an octagonal-shaped double-clad fibre with the outer cladding diameter of about 125 μ m. The double-clad fibre was finally coated with a low-refractive index polymer to increase robustness of the fibre. As opposed to a conventional core pumping technique, the pump light in our case propagated in the first cladding of the fibre and then was absorbed by Yb dopants in the regions where the clad was overlapped with the core. The octagonal geometry was chosen for improving the pump absorption efficiency. The doping levels of Tm³⁺ and Yb³⁺ ions in the TYDF (about 4.85 and 27.3 ions/cc, respectively) were measured with the electron probe micro-analyser. The Tm³⁺ and Yb³⁺-cladding absorptions of the fibre were found to be 0.325 and 3.3 dB/m respectively at 790 and 976 nm.

3. Lasing characteristics of TYDF

Lasing characteristics of the TYDF have been studied for both ring and linear configurations. Fig. 1 shows the experimental setup of our ring TYDFL. It consists of a piece of TYDF that serves as a gain medium, a multimode combiner (MMC), a 10 dB output coupler, and a 905 nm laser diode as an optical pump source. Inset in Fig. 1 displays a microscopic view of TYDF cross-



Fig. 1. Experimental setup of our TYDFL in the ring configuration. OSA is optical spectrum analyzer. Inset shows microscopic cross-sectional view of our double-clad octagonal-shaped TYDF.

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section, which has an octagonal-shaped inner cladding. The core diameter and the numerical aperture of our TYDF are equal to 5.96 μ m and 0.23, respectively. We have investigated performance of the laser for three different fibre lengths (5, 10 and 15 m). It has turned out that an amplified spontaneous emission centred nearby 1950 nm is generated after the fibre is pumped by the multimode 950 nm laser diode. The power of this emission increases with increasing pump power. The amplified spontaneous emission oscillates in the ring cavity, resulting in a lasing that occurs at ~1.95 μ m. The laser output is then tapped from the 10 dB coupler for further characterization. The coupler allows for 90% of the light to oscillate in the laser cavity while tapping out the remaining 10% of the light. Notice that our laser device contains no adjustable parts and can only be controlled externally by the amount of pump power applied to TYDFs of three different lengths.

Fig. 2 shows the dependences of output power on the pump power for the three different fibre lengths. The output power increases linearly with increasing pump power, with the slopes 0.29, 0.88 and 0.77% characteristic for the TYDF lengths 5, 10 and 15 m, respectively. As said above, the TYDFL operates basing on the energy transfer from ytterbium to thulium ions. As the 905 nm pump photons are absorbed by the ytterbium ions, they excite the ions from the ground state ${}^{2}F_{7/2}$ onto the ${}^{2}F_{5/2}$ level. As the ion relaxes to its ground state, the energy transfer proceeds to a neighbouring thulium ion. When the thulium ions in their ground state (³H₆) absorb the donated photons they get elevated to the ${}^{3}H_{5}$ level before irradiatively relaxing to ${}^{3}F_{4}$. The thulium ions populating this level drop to the ground state again, generating the amplified spontaneous emission in the vicinity of $1.95 \,\mu\text{m}$, which oscillates in the ring cavity and brings about a laser light. We have obtained the threshold pump powers for our laser as low as 1000, 2044 and 1000 mW for the 5, 10 and 15 m long TYDFs, respectively. The corresponding maximal output powers are 8, 13.7 and 21.9 mW, as measured at the maximal pump power of 3.6 W. The efficiency of our laser is the highest (0.88%) for the 10 m long TYDF, while the 15 m long fibre provides the highest output power (21.9 mW), which is attributed to the lowest threshold pump power. These facts indicate that the optimal length of the fibre in the ring TYDFL is somewhere in the region of 10–15 m.



Fig. 2. Output power of our ring TYDFL versus the pump power as measured at three different TYDF lengths.

The output spectra of the ring TYDFL have been studied for the same three different TYDF lengths. The results are shown in Fig. 3 where the multimode 905 nm pump power is fixed at 3.6 W. It is seen that the output spectrum shifts to longer wavelengths with increasing TYDF length. This is attributed to increased absorption of the 905 nm photons, which takes place with increasing fibre length and so results in increased number of the emitted photons. These photons

are re-absorbed by thulium ions along the fibre length, imposing the amplified spontaneous emission at a longer wavelength, which oscillates in the cavity and leads to the lasing effect. With the 5 m long TYDF, the laser produces three lines (1914.5, 1934.7 and 1953.6 nm), with the peak powers being equal respectively to 6.3, 1.6 and 1.7 dBm. On the other hand, the laser operates at a single wavelength (1961.4 nm), with the peak power of 4.8 dBm, as the TYDF length increases to 10 m. Further increase in the TYDF length up to 15 m yields in a dual-wavelength output (1562.7 and 1990.3 nm). These results indicate that the optimal TYDF length for our ring cavity is about 10 m, when the side modes are significantly suppressed, allowing a single-wavelength operation. We have also observed that the operating wavelength shifts toward longer wavelengths with increasing pump power.



Fig. 3. Output spectra of our ring TYDFL as measured for different TYDF lengths.

We have also studied the lasing characteristics of our TYDF for the case of linear cavity configuration (see Fig. 4). In the experiment, a linear cavity is formed in between an optical circulator, which is used to re-route the back-propagating light back into the cavity, and a splicing point located between the other end of TYDF and a standard single-mode fibre. Ports 3 and 1 of the circulator are spliced together so that the circulator can reflect back the incoming light from a port 2. The mode mismatch between the TYDF and the single-mode fibre reflects a small portion of light (~ 3%) back into the cavity due to Fresnel reflection. By cladding pumping of the double-clad TYDF, the amplified spontaneous emission is generated in the vicinity of 1950 nm. It oscillates in the linear cavity and produces a laser light. The device starts to lase above some threshold pump power that depends on the fibre length. Fig. 5 shows the output power of the laser versus the pump power at three different gain-medium lengths. As seen from Fig. 5, the output laser power increases almost linearly with increasing pump power. The threshold pump powers 1300, 1400 and 1500 mW are typical for the 10, 15 and 5 m long fibres, respectively. The maximal



Fig. 4. Experimental setup of our TYDFL in the linear configuration. OSA is optical spectrum analyzer.

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output power (17.6 mW) is achieved when the pump power is equal to 3.56 W (for the case of 15 m long fibre).



Fig. 5. Output power of our linear TYDFL versus the pump power as measured at three different TYDF lengths. Inset shows output spectrum of the TYDFL configured with 10 m long gain medium.

The data of Fig. 5 testifies that, among the three fibre lengths under test, the 10 m long TYDF provides both the maximal output power and the minimal threshold. The slope efficiencies 0.75, 0.42 and 0.04% are peculiar for the 10, 15 and 5 m long fibres, respectively. Therefore the optimal gain-medium length for the linear TYDFL is 10 m. Nonetheless, the efficiency thus obtained is lower if compared to that typical of the ring TYDFL. This is because the 'mirrors' are built on simply using the Fresnel reflections, thus increasing significantly the cavity losses. Optimization of the output reflector is expected to improve the attainable efficiency and so the output power of our laser.

The inset in Fig. 5 displays the output spectrum of our linear TYDFL for the case when the TYDF length is fixed at 10 m. As seen from Fig. 5, the laser operates at 1949.2 nm, with the signal-to-noise ratio higher than 30 dB. Notice also that the operating wavelength is slightly shorter than that obtained for the ring cavity. This is attributed to higher losses for the linear cavity, when compared to the ring one. Indeed, higher losses shift the operating wavelength toward shorter wavelengths which have a higher gain to compensate for those losses.

4. Q-switched TYDFL

Fig. 6 shows a scheme of a Q-switched TYDFL suggested in this work, which uses a simple ring cavity. In the cavity, a 10 m long TYDF is introduced as an active medium and a homemade SA as a Q-switcher. The SA is fabricated using dispersed MWCNTs. To match the TYDFL operating near 2 μ m, choosing of MWCNTs with suitable mean diameter and distribution range of the diameters represents a critical point. In this work, we have utilized the SWCNTs with the purity of 99%, the diameters of 10–20 nm and the lengths of 1–2 μ m. The host material is PVA, which represents a water-soluble synthetic polymer with the monomer formula C₂H₄O. It has excellent film-forming, emulsifying and adhesive properties. Moreover, the PVA manifests high tensile strength, flexibility, and high oxygen and aroma barriers, although these properties slightly depend on the humidity of environment.



Fig. 6. Experimental setup of our Q-switched TYDFL. OSA is optical spectrum analyzer. Insets show image of an MWCNTs-PVA film attached onto a fibre ferrule, as well as the corresponding Raman spectrum.

At first a functionalizer solution was prepared by dissolving 4 g of sodium dodecyl sulphate in 400 ml of deionized water. 250 mg of MWCNTs was added to the solution and a homogenous dispersion of MWCNTs was achieved after the mixed solution had been sonicated for 60 minutes (the power 50 W). Then the solution was centrifuged at 1000 rpm to remove large particles of undispersed MWCNTs and so obtain a stable dispersed suspension. A MWCNTs-PVA composite was prepared by adding a dispersed MWCNTs suspension to PVA solution according to the ratio 1:4. The PVA solution was prepared by dissolving 1 g of PVA (M.W. = 89×103 g/mol) in 120 ml of deionized water. A homogeneous MWCNTs-PVA composite was obtained with a sonification process lasting for more than 1 h. The MWCNTs-PVA composite was placed into a glass Petri dish and left to dry at the room temperature for about one week to produce a film with the thickness of about 50 μ m.

The SA was fabricated by cutting a small part of the prepared film $(2 \times 2 \text{ mm}^2)$, as shown in the inset of Fig. 6. It was sandwiched between two FC/PC fibre connectors after depositing indexmatching gel onto the fibre ferrules. The insertion loss of the SA was measured to be approximately 3 dB at 1950 nm. The inset of Fig. 6 displays also the Raman spectrum of the MWCNT-PVA film. The spectrum unambiguously reveals two well-defined peaks positioned at 1585 and 1433 cm⁻¹, which correspond respectively to so-called G and D bands. In addition, a distinguishable feature at 2900 cm⁻¹ and a small peak at 848 cm⁻¹ are observed. Note that a known important feature, a radial low-energy 'breathing mode', located at the Raman shift of about 100–400 cm⁻¹, is not seen in our spectrum, though it is usually observed for the SWCNTs films. The reason may be the fact that our MWCNTs have many layers of graphene wrapped around the core tubes, which restrict the 'breathing mode'.

The double-clad TYDF was forward-pumped by the same multimode 905 nm laser diode via an MMC. The laser output was obtained via a 10 dB output coupler located between the SA and the MMC, which channelled out about 10% of the oscillating light from the ring cavity. The cavity length was approximately equal to 15 m. We used an optical spectrum analyzer for the spectral analysis of the Q-switched TYDFL. An oscilloscope combined with a photodetector were utilized to observe the output pulse train as a result of Q-switched laser operation. All of the components involved in our setup were polarization-independent, i.e. they supported arbitrary light polarizations. No polarization controller was inserted into the laser cavity as we had observed earlier that it did not improve the pulse stability. During our experiment, oscilloscopic observations have revealed no significant pulse jitter. Finally, the lasing threshold was approximately equal to 1.6 W.

After inserting the SA into the scheme we have obtained a stable and self-starting Q-switching operation just by adjusting the pump power over the threshold of 1.6 W as mentioned above. Fig. 7 illustrates the output spectrum of the Q-switched TYDFL measured under conditions that the multimode 905 nm pump power is just equal to the threshold. As seen from Fig. 7, the laser operates at the wavelength of 1977.5 nm, the optical signal-to-noise ratio amounts to about 30 dB, and the 3 dB bandwidth is approximately 0.4 nm. There is no chirp in the optical spectrum inside the peak-wavelength region, thus indicating that the cavity perturbations are successfully suppressed. Fig. 8a and Fig. 8b show respectively the oscilloscope traces of the pulse train and the single pulse envelop, which are typical for our Q-switched laser at the same pump power 1.6 W. The spacing between the neighbouring pulses in Fig. 8a is nearly equal to 53 μ s, which implies the repetition rate of 18.8 kHz. The corresponding pulse width turns out to be about 8.6 μ s.



Fig. 7. Output spectrum of our Q-switched TYDFL measured at the threshold pump power of 1.6 W.



Fig. 8. A pulse train (a) and a single pulse envelop (b) measured for our Q-switched TYDFL at the threshold pump power of 1.6 W. The repetition rate is equal to 18.8 kHz and the pulse width is 8.6 µs

It has come to our attention that both the repetition rate and the pulse width of the Q-switched pulses can be sensitive to the pump power. We have observed that the Q-switched pulse generation starts at the pump threshold, of which exact value is 1591.3 mW, and disappears as the pump power increases above 2261.5 mW. The dependences of the repetition rate and the pulse width on the input pump power are depicted in Fig. 9. It follows from Fig. 9 that the repetition rate increases almost linearly with increasing pump power. This result agrees well with the inherent

characteristics of Q-switched fibre lasers reported earlier (see Ref. [10]). In the pump power region under study, the pulse repetition rate increases from 18.8 to 50.6 kHz, while the pulse width decreases from 8.6 to $1.0 \,\mu s$. Notice that the pulse duration could be further narrowed by optimizing the parameters involved. This includes shortening the cavity length and improving the modulation depth of the MWCNTs Q-switcher.



Fig. 9. Repetition rate and pulse width of our Q-switched TYDFL as functions of the pump power.

Finally, we have measured the average output power and, in this basis, calculated a singlepulse energy (see Fig. 10). Both the average output power and the pulse energy increase almost linearly when the input pump power increases from 1591.3 to 2100 mW. However, as the pump power becomes still higher, the both quantities under test begin to saturate and then decrease. At 2100 mW, the maximal output power 0.21 mW is obtained, which corresponds to the maximal pulse energy 5.71 nJ. Higher pulse energies could be reached by further optimizing the doubleclad fibre for achieving higher gains and optimizing the cavity design for reducing the cavity losses.



Fig. 10. Output power and pulse energy of our Q-switched TYDFL as functions of the 905 nm pump power.

5. Conclusion

We have demonstrated successful operation of both multi-wavelength and Q-switched fibre lasers based on a newly developed double-clad octagonal-shaped TYDF and a multimode optical pumping at 905 nm. The fibre manifests the Tm^{3+} and Yb^{3+} -cladding absorptions equal respectively to 0.325 and 3.3 dB/m at the wavelengths of 790 and 976 nm. It is fabricated with the

modified chemical vapour deposition technique combined with the solution doping method. A triple-wavelength laser operating at 1914.5, 1934.7 and 1953.6 nm has been implemented, using a 5 m long TYDF in a ring configuration. The laser operates at 1961.4 nm and ensures the maximal efficiency 0.88% with a 10 m long TYDF.

When incorporating a homemade MWCNTs-based SA into a ring cavity, we have obtained a Q-switching pulse train occurring at 1977.5 nm. By varying the multimode pump power at the wavelength of 905 nm from 1591.3 to 2261.5 mW, we have been able to increase the relevant pulse repetition rate from 18.8 to 50.6 kHz and decrease the pulse width from 8.6 to 1.0 μ s. A Q-switching with higher performance can be achieved for our fibre laser through optimizing the gain medium, the SA and the laser cavity.

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Анотація. Ми дослідили характеристики лазерного випромінювання тулій/ітербієвого, спів-легованого волокна з восмикутним перетином та з подвійною оболонкою через яку здійснювалось нагнітання. Волокно виготовлялось методом модифікованого хімічно нанесення з парової фази, комбінованого з легуванням розчину. Воно характеризується поглинанням оболонки, спричиненим атомами Tm^{3+} і Yb^{3+} , яке дорівнює 0,325 та 3,3 дБ/м, відповідно при 790 і 976 нм. Волоконний лазер, який функціонував на трьох довжинах хвиль випромінювання 1914,5, 1934,7 і 1953,6 нм був сконструйований з використанням волокна довжиною 5 м в кільцевій конфігурації. При довжині волокна 15 м у кільцевому лазері досягалось найвище значення вихідної потужності 21.9 мВт при потужності нагнітання 3600 мВт і найнижчий порогом нагнітання — 1000 мВт. При випромінювання на довжині хвилі 1961,4 нм досягалась максимальна ефективність генерації рівна 0,88% для довжини підсилюючого середовища 10 м. Крім цього, було досліджено роботу тулій/ітербієвого волоконного лазера з модуляцією добротності та багато-стінковими вуглецевими нанотрубками, який випромінював на довжині хвилі 1977,5 нм. Встановлено, що зі зміною потужності випромінювання нагнітання з довжиною хвилі 905 нм з 1591,3 до 2261,5 мВт підвищується частота імпульсів з 18,8 до 50,6 кГц та зменшується тривалість імпульсів з 8,6 до 1,0 мкс. Максимальна енергія імпульсів, рівна 5,71 нДж, отримана при потужності нагнітання 2100 мВт.