

ABSTRACT AND REFERENCES

ECOLOGY, TECHNOLOGY AND EQUIPMENT OF FOOD PRODUCTION

METHOD OF ASSESSMENT AND PREDICTING OF INFLUENCE OF TECHNOGENIC POLLUTION ON URBOECOSYSTEM AIR (p. 4-7)

Tatiana Kudryavska, Alina Dychko

Disadvantages of the concept of maximum admissible concentrations call into question the reliability of modern methods for assessment and prediction of environmental conditions, so there is a need to develop new approaches. These approaches are based on the bioindication methods, as they are sensitive, reliable and sufficient for an adequate environmental assessment. The method of assessing the pollutant impact on the urboecosystem state was first introduced in the paper. It differs from the known by the fact that it uses biomonitoring data and considers environmentally admissible concentrations, defined on the basis of the determined dependence of abortiveness indicator of plant-bioindicator pollen on the pollutant concentration value for assessing the environmental condition. Also, the adequacy of this method was verified on the example of Kyiv. Environmentally admissible concentrations for significant abiotic factors and environmentally safe limits for relatively significant were determined. It is shown that existing standards exceed the values of environmentally admissible concentrations and environmentally safe limits by about 20 %.

Keywords: maximum admissible concentration, environmentally admissible concentration, urboecosystem, abortiveness, bioindicator.

References

1. Abakumov, V. A. (1991). Environmental modification and development biotenzozov. *Ekologicheskie modifikatsii i kriterii ekologicheskogo normirovaniya. Trudyi mezhdunarodnogo simpoziuma*, 18-40.
2. Levich, A. P. (1994). Biotic control concept of the environment. *Doklady RAN*, Vol. 337, № 2, 280-282.
3. Fedorov, V. D. (1974). For biological monitoring strategy. *Biological sciences*, № 10, 7-17.
4. Popova, O. V. (2007). «Bioindication pollution industrial city: the example of the city of Lipetsk» thesis abstract for Cand. Sc (geocology), 25.00.36Voronezh State University, Voronezh, Russia.
5. Nikolaevskiy, V. S. (1998). Environmental assessment of pollution and methods of terrestrial ecosystems phytoindication. Moscow, Russia. *Izd-vo Moskovskogo universiteta*, 192.
6. Maksimov, V. N. (1991). Problems integrated assessment of water quality (environmental aspects). *Hydrobiological journal*, Vol.27, № 3, 8-13.
7. Chesnokov, S. V. (1982). Determination analysis of socio-economic data. Moscow, Russia. *Nauka*, 168.
8. Bertiz, S and Enderlein, X (1989). The influence of air pollution on plants. Moscow, Russia. *Nauka*, 258.
9. Grant, W. F. (1994). The present status of higher plant for the detection of environmental mutagens. *Mutation Research*, Vol. 310, № 2, 175-185.
10. Kalinin, M. I., Yelisseyev, V. V. (2000). *Biometrics*. Nikolaev, Ukraine, MF NaUKMA, 204.
11. Lakin, G. F. (1990). *Biometrics*. Moscow, Russia. *Vysshaya shkola*, 352.

INVESTIGATION OF KINETICS CONFORMITIES WITH A LAW OF DECOMPOSITION OF AGGLOMERATES OF MICROORGANISMS IN THE CONDITION OF ACOUSTIC CAVITATION (p. 8-11)

Volodymyr Starchevsky, Volodymyr Kislenco, Nataliya Maksymiv, Lilianna Olynyk

Our results show that the amount of agglomerates of microorganisms decreases during the sonication and the concentration of individual microorganisms in suspension increases proportionally to the sonication time, the radius of colonies of cellular microorganisms decreases. Concentration of microorganism colonies increases linearly with time. This allows to calculate the rate of colonies decomposition into smaller. The total surface of the particles, participating in the

aggregate formation is proportional to the aggregate concentration in the system and the surface, involved in the bonds between the particles in a single aggregate. Cavitation energy is spent on the destruction of bonds between particles in the aggregate, which is obviously proportional to the surface of surface segments of individual cells, connecting them with the neighbors in the colony. The reaction order on the aggregate concentration in the system is different from the first one. We have proposed an equation, which describes the destruction process of cell colonies of microorganisms under the influence of ultrasound.

Keywords: cellular agglomerates, acoustic cavitation, ultrasound, clusters, decomposition kinetics, cell disintegration

References

1. Iordache, I. (2003). Sonochemical enhancement of cyanide ion degradation from wastewater in the presence of hydrogen peroxide. *Polish Journal of Environmental Studies*, Vol. 12 (6), 735-737.
2. Shevchuk, L. I., Starchevskyy, V. L. (2005). Influence of ultrasound at chemical and microbiological state of water. *Journal of chemistry and chemical technology*, Vol. 3, 213-216.
3. Tsukamoto, I. (2004). Inactivation of *Saccharomyces cerevisiae* by ultrasonic irradiation. *Ultrasonics Sonochemistry*, Vol. 11, 61-65.
4. Mohammad, H. D. (2004). Effectiveness of Ultrasound on the Destruction of *E. coli*. *American Journal of Environmental Sciences*, Vol. 1(3), 187-189.
5. Chisti, Y. (2003). Sonobioreactors: using ultrasound for enhanced microbial productivity. *Trends in Biotechnology*, Vol. 21(2), 4-6.
6. Cao, X.Q. (2006). Experimental study of sludge reduction by ultrasound. *Wat. Sci. Tech*, Vol. 54(9), 87-93
7. Tiehm, A. (2001). Ultrasonic waste activated sludge disintegration from improving anaerobic stabilization. *Water Resources*, Vol. 35(8), 2003-2009.
8. Nasser, S. (2006). Determination of the ultrasonic effectiveness in advanced wastewater treatment. *Environ. Health Sci. Eng.*, Vol. 3(2), 109-116.
9. Sangave, P. C., Pandit, P. C. (2006). Ultrasound and enzyme assisted biodegradation of distillery wastewater. *Journal of Environmental Management*. Vol. 80, Issue 1, 36-46.
10. Nilsun, H. I., Belen, R. (2001). Aqueous Phase Disinfection with Power Ultrasound: Process Kinetics and Effect of Solid Catalysts. *Environmental Science Technology*, Vol. 35, 9, 1885-1888

DEVELOPING LAND MANAGEMENT PROJECTS FOR GROUNDING CROP ROTATIONS USING GEO-INFORMATION MODELING (p. 11-16)

Svetlana Kokhan, Ivan Shkvir, Antonina Moskalenko

The problems of the heavy use of agricultural lands, leading to the development of degradation processes are defined. The necessity of automating a number of stages involving the development of land management projects for ensuring ecological and economic justifications of crop rotations and streamlining lands is shown.

Composing blocks of the geo-information model for concerning the geo-imaging of eco-technology crop land groups, taking into account a potential hazard of erosion processes and the intensity of land use, are substantiated. Blocks of primary data, data processing and the presentation of modeling results are singled out.

The developed algorithm of the geo-imaging of eco-technology crop land groups can significantly reduce the time limits of analyzing spatial data for decision-making and carrying out the project design work.

The areas of eco-technology crop land groups by the example of a model household are determined, and the types of recommended crop rotations, crop groups and activities are distinguished.

Keywords: eco-technology groups, geo-information modeling, crop rotation, geospatial data base

References

1. "Program use and protection of land in Kyiv region for the period 2012-2016 years" [Prohrama vykorystannya ta okhorony zemel' u Kyivs'kij oblasti na period 2012-2016 roku], available at: <http://www.kievoblzem.org/int.php?page=708>

2. Varshanina, T. P., Plisenko, O. A. (2011). Integrated GIS region (for example, the Republic of Adygea) [Yntehyrovaniya HYS rehyona (na prymere respubliky Adyheya)]. 397.
3. Olszewski, A. V. (2009). GIS modeling agrolandscapes of the Belarusian woodlands [Heoynformatsyionnoe modelyrovanye ahrolandshaftov Belorusskoho polesya]. Journal of the Belarusian State University, 2, 71–75.
4. Olszewski, A. V. (2012). GIS modeling as a basis for the development of automation the land management schemes [Heoynformatsyionnoe modelyrovanye kak osnova avtomatyzatsyy razrabotky skhem zemleustroystva]. Land of Belarus, 3, 38–41.
5. Olszewski, A. V. (2012). Use of spatial decision support systems for land use planning [Yspolzovanye prostranstvennykh system podderzhky prynyatyia resheny pry planirovaniy zemlepolzovaniya]. Land Belarus, 2, 42–45.
6. Fomenko, P. N. (2012). GIS provision of organization lands in farm land management [Heoynformatsyionnoe obespechenye orhanyzatsyy zemel pry vnutrykhozaystvennom zemleustroystve]. Journal of Polotsk State University. Series F, Building, 8, 154–159.
7. Chervanev, A., Gartsueva, E. (2012). Geosystem approach to planning the use of land resources in Polesie [Heosystemny podkhod k planirovaniyu yspolzovaniya zemelnykh resursov v uslovyakh Prypyatskoho Polesya]. Land Belarus, 2, 31–34.
8. Terry L. Sohl, Benjamin M. Sleeter, Zhiliang Zhuc, Kristi L. Saylor, Stacie Bennett, Michelle Boucharde, Ryan Reker, Todd Hawbaker, Anne Weinb, Shuguang Liua, Ronald Kanengieter, William Acevedo (2012). A land-use and land-cover modeling strategy to support a national assessment of carbon stocks and fluxes. Applied Geography, 34, 111–124.
9. Yu-Pin, Lin, Hone-Jay, Chu, Chen-Fa, Wu, Peter, H. Verburg (2011). Predictive ability of logistic regression, auto-logistic regression and neural network models in empirical land-use change modeling-a case study. International Journal of Geographical Information Science, V. 25, Issue 1, 65-87.
10. Karpinski, Y. O., Liashchenko, A. A., Runets, R. V. (2010). The Reference Model of Topographic Database [Etalonna model bazy topografichnykh danykh], Journal of Geodesy and Cartography, 2, 28-36.
11. Karpinski, Y. O., Liashchenko, A. A., Horkovchuk, M. V. (2012). Conceptual foundations of evaluation and quality assurance of geospatial data [Kontseptualni zasady otsynuvannya ta zabezpechennya yakosti heoprostorovykh danykh], Journal of Geodesy and Cartography, 4, 33-42.
12. Dobryak, D. S., Ibatullin, Sh. I., Shkvyr M. I. et al. (2005). Guidelines on how to prepare land management projects that provide ecological and economic assessment of crop rotation and streamline land [Metodychni rekomendatsii shchodo skladannya proektiv zemleustroyu, shcho zabezpechuyut ekoloho-ekonomichne obgruntuvannya sivozminy ta vporyadkuvannya uhid], Land management and cadastre, 2, 143-152.
13. Ibatullin, Sh. I. (2004). The use of marginal analysis in the evaluation of agricultural land [Vykorystannya marzhynalnoho analizu v otsyntsi zemelnykh dilyanok silskohospodarskoho pryznachennya]. Journal of Kharkov National Agrarian University. Dokuchaev, 26-28.
14. Ibatullin, SH. I. (2007). The spatial factor in agricultural development [Prostorovy faktor u rozvytku silskoho hospodarstva], Economy APC, 11, 150-153.
15. "Help ArcGIS 10.1" [Spravka ArcGIS 10.1], available at: <http://resources.arcgis.com/ru/help/main/10.1/#/na/00qn0000001p000000/>.
16. Dorosh, J. M., Stetsyuk M. (2010). Land management projects that provide ecological and economic assessment of crop rotation and manage land as a key to sustainable land management [Proekty zemleustroyu, shcho zabezpechuyut ekoloho-ekonomichne obgruntuvannya sivozminy ta vporyadkuvannya uhid, yak zaporuka staloho zemlekorystuvannya silskohospodarskykh pidpryyemstv], Bulletin of the Lviv National Agrarian University : Economics APC. Lviv . nat. Agrarian, 17 (1), 92-98 .
17. Tarariko, O. G., Moskalenko, V. M. (2002). Product measures to optimize the structure of agricultural landscapes and protect the land from erosion [Kataloh zakhodiv z optymizatsii struktury ahrolandshaftiv ta zakhystu zemel vid erozii], 60.

IMPROVING DESIGN CIRCULATORY OXIDATION DITCHES (p. 17-20)

Anna Samokhvalova, Valentina Yurchenko, Valentina Zaytseva, Anna Kuksova

It is known that conventional biological treatment facilities for small units are very expensive. In this regard, there arises a considerable interest, both in this and other countries, in developing new, simple-designed and practical in operation, but in addition, economic and effective ways of wastewater treatment. These qualities are attributed to circulatory oxidation ditches, which allow solving the problem of wastewater treatment in small volumes.

Improving the design of oxidation ditches, and their running efficiency respectively by using the flow circuit of a compound circulatory oxidation ditch with a mixed liquor dehydration bed is recommended in the paper. It uses only one type of aerators, namely, siphon jet aerators of a mining type, and the channel is located along the perimeter of a sludge drying bed, which is placed above the water level and is separated from it by a pebble bed bank (about 1 m high and 0.5 - 1 m wide), serving as a filter baffle plate. A sludge drying bed bottom is made of reinforced concrete. The bottom has a slope across the width of the bed from its center towards edges that provides filtering of the sludge liquid phase into the channel through troughs. Due to such sludge bed location the area of treatment facilities diminishes. In addition, in the developed channel design there is a bridge throughout its length, equipped with chutes, giving access to staff for removing a mixed dried sludge and to transport means for collecting it.

This oxidation ditch circuit will increase the efficiency of wastewater treatment and decrease the area of treatment facilities.

Keywords: circulatory oxidation ditches, aeration equipment, siphon jet aerators of a mining type

References

1. Demenkov, V. M., Dolivo-Dobrovolsky, L. B. (1968). Questions small sewerage. M : CSandTI on civil engineering and architecture, 21.
2. Yuryev, B. T. (1983). Sewage treatment of small objects. Riga: Avots, 173.
3. Minz, D. M., Schubert, S. A. (1974). Installations of small productivity for cleaning and disinfecting of drinking and waste waters. Stroyizdat, 159.
4. Gudkov, A. G. (2002). Biological purification of city sewage : Manual. Vologda : VoSTU, 127.
5. Stalzer, W. and W. von der Emde (1972). Tanks with turbulent flow generated by mammoth rotors Wat. Res. 6:417 - 421.
6. Baars, J. K. (1962). The use of oxidation ditches for treatment of sewage from small communities, Bull.Org.mond.Sante, 26, 465 - 474.
7. Gruler, I. (1980). Treatment facilities of the small sewerage. Stroyizdat, 200.
8. Maastik, A. A. (1969). Sewage treatment in oxidizing channels. Tallinn : Valgus, 75.
9. Abusam, A., Keesman, K. J., Spanjers, H., Straten, G. van, Meinema, K. (2002). Effect of oxidation ditch horizontal velocity on the nitrogen removal process. EWA.
10. Metcalf, Eddy (1991). Wastewater engineering : treatment, disposal and reuse, 3rd ed, McGraw-Hill.
11. Copyright certificate of the USSR No. 1375571, MPK C 02 F 3 / 14. Oxidation channel / B. T. Yuryev, V. S. Sviridov. – No 4110944 / 29 – 26; It is declared 25.08.86. It is published 23.02.88, Bulletin No. 1. – 2 pages.
12. Patent for the invention No. 95503 UA, MPK C02F 3/02 (2006.01), S02F 3/12 (2006.01), S02F 11/12 (2006.01). The circulating oxidizing channel. Sherenkov, I. A., Samokhvalova, A. I.; applicant and patent holder Kharkov state technical university of construction and architecture. No a200906885. It is declared 01.07.2009. It is published 10.01.2011, Bulletin No. 1. 6.
13. Arkhipov, O. V., Samokhvalova, A. I. O Kuksova A. S. Patent for the invention No. 96865 UA, MPK C02F 3/02 (2006.01), S02F 3/22 (2006.01), S02F 3/24 (2006.01), S02F 1/74 (2006.01), S02F 7/00, B01F 3/04 (2006.01). The jet siphon aerator mine type; applicant and patent holder Kharkov state technical university of construction and architecture. No a201006409. It is declared 25.05.2010. It is published 25.11.2011, Bulletin No. 22. 6.
14. Popkovich, G. S., Repin, B. N. (1986). Systems of aeration sewage. M: Stroyizdat, 133.
15. Hudenko, B. I., Shpirt, E. A. (1973). Aerators for sewage treatment Stroyizdat, 112.

NORMALIZATION OF WORKING CONDITIONS IN SPECIAL-PURPOSE PREMISES USING METHODS OF ARTIFICIAL AIR IONIZATION (p. 21-25)

Ihor Tolkunov

The paper deals with solving important scientific and technical problem of ensuring safe working conditions for the personnel of departments of the State Emergency Service of Ukraine, which is to normalize working conditions in special-purpose premises using artificial bipolar air ionization of working environment.

It is shown that using modern ventilation and conditioning systems deionize air in the working areas of premises, depriving it of natural ionic composition. This negatively affects the general personnel condition of departments and their efficiency as a whole. Herewith, normative concentration level of light air ions in special-purpose premises can be achieved using artificial air ionization methods, the implementation of which requires specific data on the air ion concentration field formation mechanism in the air of working areas.

The design of adjustable bipolar corona air ionizer was developed, and relations, allowing to determine its design and operating parameters were defined. The analytical relations, the adequacy of which was confirmed experimentally, reveal the air ion concentration field formation mechanism in supply jets of ionized air that allows to estimate the working area air ion mode parameters under their direct influence.

Using the developed device in special-purpose premises will ensure the implementation of occupational safety air ionization requirements and guaranteed safety of their operation, as well as high efficiency of artificial air ionization measures with their implementation cost reduction that is caused by the possibility of using engineering calculation methods in the design and manufacture of devices, based on the corona discharge effect.

Keywords: occupational safety, special-purpose premises, air ionization, air ion concentration, supply jet

References

1. Order of the Ministry of Emergencies of Ukraine of 07.05.2007 № 312 «On the introduction of the Rules of safety in the organs and units of the Ministry of Emergencies of Ukraine» (2007). Kyiv: Ministry of Emergencies of Ukraine, 198.
2. GOST № 2152-80. Sanitary standards acceptable levels of air ionization industrial and public buildings (1980). M.: Standard, 14.
3. GOST № 12.1.005-88. Workplace air. General hygiene requirements (1988). M.: Standard, 25.
4. National Report on the man-made and natural security in Ukraine in 2012 (2013). K.: Chornobylinterinform, 386.
5. Skypetrov, V. P. (1997). Aeroions and Life Saransk, 116.
6. Tolkunov, I., Popov, I., Rudakov, S. (2013). Innovative equipment individually-adapted form of the air environment in the workplace personnel of special purpose. Proceedings of the Academy mezh-dunarodnoy rights issues in aviation and astronautics. Journal, 2 (43), 67–71.
7. Fanger, P. O. Indoor Air Quality in the XXI century: the impact on comfort, performance and health. Lyngby: Danish Technological University, International Centre for the internal environment of the premises and Energy Department of Energy, Denmark. Available at: http://www.abok.ru/for_specarticles.php.
8. Ushakov, I. B., Kukushkin, A. V., Bogomolov, U. A. (2008). Physiology labor and reliability of human activities. M.: Nauka, 318.
9. Shilkin, A. A., Provincial, Y. D., Mironov, A. M. (1988). Airion mode in civil buildings. Stroyizdat, 169.
10. Tom, Y., Poole, M. F., Yalla, J., Berrier, J. (1981). The influence of negative air ions on human performance and mood. Human factors, Vol. 23, № 5, 633–636.
11. Krueger, A. P. (1972). Are air ions biologically significant. A review of a controversial subject. Int. J. Biometeor, 16, 313–322.
12. Sulman, F. G. (1980). The Effect of Air Ionization, Electric Fields, Atmospheric and Other Electric Phenomena on Man and Animal. Springfield: Thomas Publ., 47.
13. Fomof, K. T., Gilbert, G. O. (1988). Stress and physiological, behavioral and performance patterns of children under varied air ion levels. Int. J. of Biometeorol, 32, 260–270.

14. Tolkunov, I., Popov, I. (2010). Simulation of the formation of fields of concentration of ions in the air space of special purpose MOE Ukraine. Problems of emergencies, 12, 175–184.
15. Tolkunov, I., Marynyuk, V., Popov, I., Ponomar, V. (2008). Some aspects of the regulatory regime agroionic working environment space special purpose MOE Ukraine. Problems of emergencies, 8, 198–206.
16. Vereshchagin, I. P. (1985). Corona discharge apparatus in electron-ion technology. M.: Energoatomizdat, 159.

STUDYING AND SETTING PROCESS PARAMETERS OF MILK LACTOSE HYDROLYSIS (p. 26-31)

Elena Kalinina, Aleksander Kovalenko

The researches of enzymatic milk lactose hydrolysis by using the β -galactosidase enzyme are given in the paper. For carrying out a lactose hydrolysis, two β -galactosidase enzyme preparations GODO-YNL2 and Neolactase are offered. For setting lactose hydrolysis parameters, the influence of a pH medium, temperature, enzyme preparation doses, the duration of hydrolyzing the milk lactose affected by the β -galactosidase enzyme preparations, was studied. In terms of effectiveness, adaptability and efficiency for the lactose hydrolysis, the GODO-YNL2 enzyme preparation was chosen.

It was found that depending on the degree of lactose hydrolysis the milk sweetness increases, organoleptic indicators of hydrolyzed milk were defined, the milk sweetness index at different degrees of lactose hydrolysis was set, titratable and active acidity indicators of hydrolyzed milk were determined. The technological regimes of hydrolyzing lactose by enzymes were developed and substantiated: the temperature is 4-6 °C, the enzyme preparation dose is 0.01 and 0.02 %, the duration is 18-20 and 13-15 hours; the temperature is 43-45 °C, the enzyme preparation dose is 0.03 %, the duration is 3.5-4 hours. For inactivating the enzyme, and producing high-quality sweet condensed milk, it was suggested carrying out milk pasteurization, after hydrolyzing lactose.

In the subsequent work, it is proposed to use hydrolyzed skimmed and whole milk for manufacturing preserved sweet milk products.

Keywords: lactose intolerance, β -galactosidase, enzyme preparation, degree of lactose hydrolysis, hydrolyzed milk.

References

1. Mikhailov, N. (2003). Hydrolysis of lactose. Processing of milk, 5, 11–12.
2. Ripelius, K. (1995). Mactilat – enzymatic processing of milk solves the problem of lactose intolerance. The dairy industry, 5, 23–25.
3. Donskoy, N., Lodygin, A. and others (2008). Application of enzymatic hydrolysis of lactose. Dairy industry, 11, 74–75.
4. Skorchenko, T., Pukhlyak, A., Fedchenko, A. (2005). Prospects of dairy production hydrolyzed lactose. Molochnoe Delo, Vol. 2, № 3, 16-18.
5. Poghosyan, S. A. S. (2007). Development of technology low-lactose dairy products with the use of enzyme preparations β -galactosidase. (05.18.2004). Odessa state Academy of food technologies, 1–17.
6. Arsen'eva, T., Brusencev, A., Petrunina, E. (2008). Low lactose content creamy vegetable ice cream. Dairy industry, 7, 57–58.
7. Chagarovskaya, A. (2008). Dairy ice cream with hydrolyzed lactose. Dairy industry, 5 (48), 68–69.
8. Mahoney, R., Whitaker, J. (1978). Purification and physicochemical properties of beta-galactosidase the *Kluyveromyces fragilis*. Food Sci, 43, 584-591.
9. Potter, Webb F. (1989). The enzymatic hydrolysis of lactose in skim milk and whey. Butter, cheese, milk prod, 42 (2), 24–27.
10. Tanriseven, A. (2002). A novel method for the immobilization of β -galactosidase. Process Biochemistry, 10 (4), 12–15.
11. Bauer, G., Engel'g, H., Khenshen, A. and others (1988). High performance liquid chromatography in biochemistry. World, 687.
12. Chagarovskiy, A., Pogosyan, A. (2006). The influence of enzymatic hydrolysis of lactose using the drug beta - galactosidase on organoleptic and physical-chemical properties of milk. Dairy industry, 8 (33), 32–35.
13. Polishchuk, P., Derbinova, E., Kazantseva, N. (1978). Microbiology of milk and dairy products. Food industry, 240.
14. Kalinina, E., Afanasenko, C., Shalevskaya, V. (2006). Study of the influence of temperature regimes of the enzyme beta-galactosidase. Lugansk national agrarian University, 135–138.

15. Kalinina, E. (2009). The use of the enzyme beta-galactosidase in the production of condensed milk products. VII-th international scientific and technical conference, Mogilev, 1 o'clock, 279–280.
16. Kalinina, E. (2005). Influence of enzyme treatment beta-галактозидазою on зміну organoleptic and physical-chemical parameters of skim milk. Thematic collection of scientific works, 13., Donetsk, 77–82.
17. Samer, J. (1987). Production and properties of lactase. *Biol. Chem.*, 93, 347–350.

INFLUENCE OF ENRICHING ADDITIVES ON PASTRY STRUCTURE FORMATION AND BAKED MUFFINS (p. 32-36)

Olga Samokhvalova, Kateryna Kasabova, Svitlana Oliinik

The records, found in literature sources, were analyzed, and it was found that there are no systemized data on a pastry formation when adding powder enriching additives, different in chemical and grain-size composition. The influence of a wheat germ meal and beet fibers on a pastry formation for muffins was studied. Using these additives with different polysaccharide and grain-size compositions favors an effective dough viscosity, elastic and elasticity modules, plastic viscosity, which are positive for the formation of necessary structural-mechanical properties of baked products. It was found that adding enriching additives under study diminishes the adhesion of pastry for muffins that will promote the reduction of technical losses during kneading and forming dough pieces. These properties provide making high-quality baked products.

Keywords: muffins, structural-mechanical properties, beet fibers, wheat germ meal.

References

1. Kasabova, K. R., Samokhvalova, O. V., Oliinik, S. H. (2013). Characteristics of new sources of food fibers for the enrichment of flour confectioneries. *Eastern-European Journal Of Enterprise Technologies*, 6(11(66)), 8-13.
2. Dorokhov, A. M., Kovalevs'ka, Ye. I., Lazorenko, N. P. (2011). Vznachennia strukturno-mekhanichnikh vlastivostei tista dlia maffiniv. *Naukovi pratsi ONAKhT*, Vol. 2, № 40, 156–160.
3. Dorokhov, V. V., Lazorenko, N. P. (2013). Bezhlutenovi boroshniani konditers'ki virobi. *Obladannia ta tekhnologii kharchovikh virobnytstv*, Vol. 30, 341–347.
4. Hubenia, V. O., Arsenieva, L. Yu. (2008). Porivnial'na otsinka vplyvu nosiiv dvovalentnoho zalaza na strukturno-mekhanichni vlastivosti tista ta iakist' khliba. *Khlibopekars'ka i konditers'ka promislivost' Ukraini*, 11(48), 13–18.
5. Yorbacheva, E. H., Korkach, A. V., Makarova, O. V. (2003). Vliianie hrechnevoi muki na strukturno-mekhanicheskie svoistva konditerskogo testa. *Zernovi produkti i kombikormi*, 3, 20–23.
6. Kravchenko, O. I., Lisiuk, H. M., Oliinik, S. H. (2011). Zmina vlastivostei pshenichnoho tista pid vplyvom diietichnoi dobavki «Hliukorn-100». *Prohresivni tekhnika ta tekhnologii kharchovikh virobnytstv restorannoho hospodarstva i torhivli*, Vol. 1(13), 180–186.
7. Safonova, O. M., Teyurova, A. T., Domahina, M. O. (2011). Research of influence of proteins from collagen raw materials on structural and mechanical properties of bread and pastries. *Scientific proceeds of Odesa National Academy of Food Technologies*, Is. 40, № 1, 123–127.
8. Koriachkin, V. P., Sapronova, N. P., Koriachkina, S. Ya. (2013). Vliianie vneseniia apel'sinovooho piure na reolohicheskie kharakteristiki testa dlia krekerov. *Khleboпродукты*, 5, 33–35.
9. Chernykh, V. Ya. (2010). Reolohicheskie i teksturni profili miakish khlebobulochnykh izdelii. *Materialy 1-oi nauchno-prakticheskoi konferentsii s mezhdunarodnym uchastiem «Upravlenie reolohicheskimi svoistvami pishchevykh produktov»*. M.: MHUPP, 9–17.
10. Mahomedov, H. O. (2012). Issledovanie strukturno-mekhanicheskikh svoistv keksov s netradsionnymi vidami muki. *Materialy 3 nauchno-prakticheskoi konferentsii s mezhdunarodnym uchastiem «Upravlenie reolohicheskimi svoistvami pishchevykh produktov»*. M.: MHUPP, 120–123.
11. Mahomedov, H. O., Ponomareva, E. I., Riazanova, L. Yu. (2013). Vliianie retsepturykh komponentov na strukturno-mekhanicheskie svoistva zavarnogo sbivnoho bezdrozhzhevoho testa. *Khranenie i pererabotka sel'khoz syr'ia*, 2, 38–40.
12. Mahomedov, H. O. (2010). Reolohicheskie svoistva testa s ekstrudatom ovsa. *Khranenie i pererabotka sel'khoz syr'ia*, 11, 27–29.
13. Grigelmo-Miguel, N., Carreras-Boladeras, E., Martin-Belloso, O. (1999). Development of high-fruit-dietary-fibre muffins. *European Food Research and Technology*, Springer-Verlag GmbH, 2, 0123–0128.
14. Samokhvalova, O. V., Kasabova, K. R. (2011). Zbahachennia maffiniv kharchovimi voloknami. *Naukovi pratsi ONAKhT*, 40, Tom 1, 161–163.
15. Samokhvalova, O. V., Oliinik, S. H., Kasabova, K. R. (2013). Pidvishchennia iakosti ta kharchovoi tsinnosti maffiniv. *Odes'ka natsional'na akademiya kharchovikh tekhnologii*, Vol. 44, Part 1, 166–169.
16. Horal'chuk, A. B. (2006). Reolohichni metodi doslidzhennia sirovini i kharchovikh produktiv ta avtomatizatsiia rozrakhunkiv reolohichnikh kharakteristik. *Kharkiv*, 63.
17. Safonova, O. M., Tishchenko, L. M., Havrish, T. V. (2012). Tekhnolohichni vlastivosti zerna, boroshna i tista. *Virovets' A. P. «Apostrof»*, 252.

STUDY OF SPICY RAW MATERIALS VACUUM MICROWAVE CONCOCTION AND DRYING (p. 36-40)

Volodymyr Potapov, Yurii Efremov, Svetlana Michaylova

The paper deals with defining the influence of microwave energy source power and vacuumizing depth on spicy raw materials heating duration, studying the mass and moisture content kinetics in the microwave concoction and microwave drying under vacuumizing conditions. The purpose of the paper is to establish the kinetics of microwave concoction and microwave drying of the mixture of crushed roots of spicy vegetables under vacuumizing conditions and to obtain practical information on rational modes of their implementation. The object of research is microwave concoction and microwave drying processes under vacuumizing conditions. A mixture of crushed roots of spicy vegetables such as parsley, parsnip, celery, dill was used as the subject of research. The microwave mixture concoction was carried out within the moisture content 560...100 %, and microwave drying - 100...10%.

It was determined that the final temperature of the product decreases from 93°C to 76°C with the increase in the vacuumizing depth in the working chamber within 80...40 kPa. The duration of its achievement with increasing the heating power from 0.5 kW to 2 kW reduces by 3.9...4.1 times, and with increasing the vacuumizing depth from 80 kPa to 40 kPa - by 21...25 %.

In microwave concoction, the change in vacuumizing depth from 80 kPa to 40 kPa affects the moisture removal intensity mainly during periods of warming and constant speed and generally leads to the process duration increase by 13...20 %. In microwave drying, slight difference in the results of changes in weight and moisture content is observed only at the initial stage, but there is almost no difference in achievement duration of the final value of moisture content. Rational values of processes duration at different values of heating power and vacuumizing depth were defined. It is recommended to maintain a residual pressure 40...60 kPa to preserve physicochemical properties of raw materials.

Keywords: spicy vegetables, microwave concoction, microwave drying, vacuumizing depth, kinetics, mass, moisture content.

References

1. Lovchna, L. D., Mikhailov, V. M., Myachikov, O. V. (2010). Tovaroznavstvo plodoovochevih tovariv, pryano-aromatichnih roslin ta pryanochiv: navchal'ni posibnik. 388.
2. Pavluk, R. U. (2003). Tovarovedenie i pererabotka lekarstvenno-tehnicheskogo sir'ya v bad. 306.
3. Skladchikova, U. V. (2009). Nauchnoe obespechenie i razrabotka sposoba suhki belih koreniev pasternaka, petruhki I sel'dereya pri peremennom teplopodvode. *Voroneg*, 185.
4. Nesterpna, M. F., Skurikhina, I. M. (1979). Himicheskie sostav pichevih produktov: Pichevaya promihlennost', 247.
5. Zagibalov, A. F., Zver'kova, A. S., Titova, A. A., Flaumenbaum, B. L. (1992). Tehnologiya konservirovaniya plodov i ovochei i kontrol' kachestva produkci: Agropromizdat, 1992, 352.
6. Cherevko, O. I., Efremov, U. I., Mihaylov, V. M. (2007). Pererobka dikorosloi ta pryano-aromatichnoi roslinnoi sirovini, 229.
7. Cherevko, O. I., Poperechnii, A. M. (2002). Prosesi I aparati kharchovih virobnytstv: pidruchnik, 420.
8. Cherevko, O. I., Kiptela, L. V., Mihaylov, V. M., Zagorul'ko, A. E. (2009). Progressivnie processi koncentrirovaniya netradsionnogo plodoovochnogo sir'ya: monografiya, 241.
9. Rogov, I. A. (1988). Elektrofizicheskie metody obrabotki pichevih produktov: Agropromizdat, 272.
10. Lipatov, N. N. (1987). Prosesi i aparati pichevih proizvodstv: Tehnologiya i organizatsiia obchestvennogo pitaniya, 272.

INFLUENCE OF SUNFLOWER SEEDS DEHULLING CONDITIONS ON WAX TRANSITION IN SUNFLOWER OIL (p. 41-47)

Serhiy Teslenko, Anna Netroba, Kateryna Vriukalo,
Georgiy Sadovnychiy, Leonid Perevalov

Despite numerous developments, it is impossible to obtain dehulled kernel when dehulling sunflower seeds by existing dehulling machines in a single pass. The need to reduce the amount of husks under existing process conditions (moisture-heat oil seed meal treatment, oil seed cooked meal pressing) dictates that fewer related substances, such as wax-like substances, free fatty acids, etc. transit in sunflower oil that improves its commodity and consumer properties. One of the main methods, ensuring kernel separation from the husk, is seeds preparation for dehulling, dehulling, separation of the obtained dehulled seeds. The dehulling method selection depends on several factors, the main among which are physicochemical properties of seeds and their morphological parts. New dehulling technology is proposed in the paper, which includes seeds calibration (if further more thorough kernel and husk separation is necessary), drying in a fluidized bed dryer (if cooling temperature increase is necessary), cooling to subzero temperatures and dehulling at the same temperatures. The expediency of seeds pre-cooling before dehulling was proved in the paper. This, in turn, gives better dehulling results, provides higher kernel integrity and smaller chaff and oil dust amounts. The new method allows to obtain sunflower oil with low content of waxes and wax-like substances during further extraction. It follows that the obtained sunflower oil has higher quality.

Keywords: sunflower seeds, dehulling conditions, dehulling, husk, sunflower oil, wax-like substances

References

1. Ihno, N. P. (2000). Theory and practice of obtaining sunflower kernel, not containing husk. Storage and processing of agricultural raw materials, 3, 42-45.
2. ISO 4188:2003. Halva. General specifications (2003). Effective as of 2004-07-01. Kyiv: State Committee of Ukraine.
3. Teslenko, S. A., Perevalov, L. I., Sadovnychiy, G. V. Bezlushpynne sunflower kernel to produce confectionery (2013)/ Advanced equipment and technology of food production and trade of restaurants: Coll. sciences, pr. Hark. state. Univ food and trade, 3, 84-91.
4. Lobanov, V. G. (2002). Theoretical Foundations of storage and processing of sunflower seeds. Kolos, 590.
5. Kopeykovsky, V. M., Danilchuk, S. I., Garbuzova, G. I. (1982). Technology of production of vegetable oils. Light and Food Industry, 416.
6. Pat A. 17430 Ukraine, MCI V02V3/00, 3/02. Nasinnyarushka - Ihno / Ihno MP / Ukraine / № 95042099; Reported 27/04/95; Publ. 31.10.97. Bul. Number 5, 14.
7. Sergeyev, A. G. (1965). "Guidelines on research methods, technical-chemical control and accounting production in oil industry", VNIIZH, 418.
8. Kopeykovsky, V. M., Mosian, A. K., Mhityants, L. A., Tarasov, V. E. (1990). Laboratory workshop on the production technology of vegetable oils, M.: Agropromizdat, 416.
9. Sergeyev, A. G. (1975). Technology guide receipt and processing of vegetable oils and fats, 1. L.: VNIIZH, 726.
10. Ihno, N. P. (2002). Scientific and practical basis for obtaining and using edible sunflower kernel, not containing husk. Dissertation dts. Kharkov
11. Perevalov, L. I., Piven, E. N., Popsuyshapka, A. V., Teslenko, S. A. (2013). New technology hulling sunflower seeds, Oil and Fat complex, 1, 47 - 49.
12. Taradaichenko, M., Perevalov, L., Teslenko, S., Pakxomova, I. (2013). Optimal parameter sofsunflower seeds dehulling process with freeze, Inzynieriar aparatura chemicz, 4, 374-375.
13. Bondar, A. G. (1980). Design of Experiments in the optimization processes of chemical technology (algorithms and examples) [Tutorial]. Kiev: Vishcha school. Head Publishers, 264.
14. Sautin, S. N. (1975). Design of experiments in chemistry and chemical technology. "Chemistry", 48.

STABILIZATION OF AIR-NUT SEMI-PRODUCT STRUCTURE BY SURFACTANTS (p. 48-53)

Lidiya Tovma, Andrey Goralchuk, Olga Grinchenko

The study of foaming capacity and stability of the foam, based on egg-white in the presence of fat have shown that fat is the antifoam-

ing agent and leads to the foam destruction. Experimental investigations of the egg-white effect on foaming capacity and foam stability in the presence of fat, surfactants (GMS, LACTEM, lecithin's, DATEM, SSL) with different NLB values are presented in the paper.

The influence regularities of the surfactant concentration on foaming capacity and foam stability of systems, based on egg-white in the presence of fat were first defined in the paper. It was established that the surfactant concentration determines foaming capacity and stability of egg-white based foam systems, containing a fatty phase. It was determined that nonionic surfactants with low HLB increase foaming capacity and foam stability. The optimal ratio GMS: white was defined, which is 1:12,5. Surfactants with low HLB and presence of charge, namely anionic, amphoteric, lead to desorption of whites from the interphase surface aqueous solution-air that does not allow to obtain the system with the high foaming capacity and foam stability. It was established that reasonable concentration of DATEM and SSL in respect to providing high foaming capacity and stability of foam white systems, containing fat is the concentration up to 0.2 %. The obtained results allow to improve the air-nut semi-finished product technology by increasing stability due to introducing a certain surfactant concentration that allows to manufacture these products using industrial methods in catering establishments and confectionery shops.

Keywords: foam, emulsion, foam-emulsion, surfactant, inter-phase adsorption layers.

References

1. Gurova, N. V. (2003). Fiziko-himicheskie principy tehnologij zhidkih beloksoderzhashih jemul'sionnyh produktov dlja specializirovannogo pitaniya syr'ja. Moskva, 290.
2. Kukushkina, A. N. (2009). Kolloidno-himicheskie svoystva jemul'sionnyh sistem, stabilizirovannyh kompleksami bych'ego syvorochnogo al'bmina s nizkomolekuljarnymi poverhnostno-aktivnymi veshhestvami. Moskva, 155.
3. Djakina, T. A. (2006). Svoystva mezhfazyh sloev zhelatyny s lecitinom i reologicheskie svoystva koncentrirovannyh jemul'sij. Moskva, 153.
4. Il'in, M. M. (2005). Termodinamicheskij analiz vlijaniya nizkomolekuljarnykh poverhnostno-aktivnykh veshhestv na strukturoobrazujushhie svoystva belkov. Moskva, 187.
5. Artjomova, E. N. (1999). Nauchnye osnovy penoobrazovaniya i jemul'girovaniya v tehnologii pishhevyyh produktov s rastitel'nymi dobavkami. Sankt-Peterburg, 372.
6. Dickinson, E. (1998). Proteins at interfaces and in emulsions. Stability, rheology and interactions. Journal of the Chemical Society, Faraday Transactions, 94, 1657-1669.
7. Beiyakova, L. E., Semenova, M. G., Antipova, A. S. (1999). Effect of small molecule surfactants on molecular parameters and thermodynamic properties of legumin in a bulk and at the air-water interface depending on a protein structure in an aqueous medium. Colloids and Surfaces B: Biointerfaces, 12, 271-285.
8. Kelley, D., McClements, D. J. (2003). Interactions of bovine serum albumin with ionic surfactants in aqueous solutions. Food Hydrocolloids, 17, 73-85.
9. Kerstens, S., Mugnier, C., Murray, B. S., Dickinson, E. (2006). Influence of ionic surfactants on the microstructure of heat-set-lactoglobulin-stabilized emulsion gels. Food Biophysics, 1 (3), 133-143.
10. Choi, E. J., Foster, M. D. (2003). Surfactant displacement of human serum albumin adsorbed on loosely packed self-assembled monolayers: cetyltrimethyl ammoniumbromide versus sodium dodecyl sulfate. Journal of Colloid Interface Science, 261 (2), 273-282.
11. Caessens, P. W. J. R., Gruppen, H., Visser, S., Van Aken, G. A., Vora-gen, A. J. G. (1997). Plasmin Hydrolysis of p-Casein: Foaming and Emulsifying Properties of the Fractionated Hydrolysate. Journal of Agricultural Food Chemistry, 45, 2935-2941.
12. Krog, N.; In: Friberg, S. E., Larsson, K. (1997). Food emulsifiers and their chemical and physical properties. In Food Emulsions. New York: Marcel Dekker. Part 4, 141-187.
13. Rouimi, S., Schorsch, C., Valentini, C., Vaslin, S. (2005). Foam stability and interfacial properties of milk protein-surfactant systems. Food Hydrocolloids, 19, 467-478.
14. Hazenjtutl', Dzh. (2008). Pishheveye jemul'gatory i ih primenenie. SPb. : Professija, 288. ISBN 978-5-93913.
15. Izmajlova, V. N., Rebinder, P. A. (1974). Poverhnostnye javlenija v dispersnykh sistemah. M. : Nauka, 268.
16. Tovma, L. F., Punina, A. D., Goral'chuk, A. B. (2013). Vznachen-nja zakonomirnostej formuvannja mizhfaznih adsorbicijnih shariv u tehnologii povittrjano-gorihovogo napivfabrikatu. Progressivna tehnika ta tehnologii harchovyh virobnyctv, restorannogo gospodarstva i torgovli, Vol. 1, № 17, 109-115.