

ABSTRACT AND REFERENCES

ENERGY-SAVING TECHNOLOGIES AND EQUIPMENT

DETECTION OF «PROBLEM» AREAS IN THE POWER SUPPLY CIRCUIT FOR VERIFICATION OF CALCULATED ELECTROBALANCES (p. 4–10)

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The paper deals with the issue of identifying the areas in the power supply circuit and types of equipment that create the greatest uncertainty in constructing the electrical balances of an industrial facility. For this purpose, a probabilistic-statistical method and expert survey are used. Expert surveys were conducted for more information about power consumption. This allows to define an interval of electric energy consumption of each type of equipment. Identifying not only the intervals of consumption, but also the frequency was proposed.

Determining the most “problem” areas for monitoring energy efficiency at industrial enterprises allows the verification of electrical balances obtained by computational-analytical or probabilistic-statistical methods. Through a series of calculations, the areas, which make the largest uncertainty and require installing additional metering devices were defined. These calculations are needed to develop an operational control system of energy efficiency.

Keywords: electric balance, power consumption, expert survey, simulation, energy efficiency, verification.

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STUDY OF INTRODUCTION PROSPECTS OF COGENERATION TECHNOLOGIES IN MUNICIPAL ENERGY OF UKRAINE (p. 11–17)

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The analysis of low-power electric generating plants, used in the transition of existing boiler houses into a mini-CHP was conducted. The main comparative characteristics of the RGE and GTP for small electric generating facilities were presented.

The forecasts of the Ministry of Housing and Communal Services of Ukraine regarding trends in tariffs for heat, electricity and natural gas in Ukraine were analyzed.

The characteristics of the structure, energy equipment and energy efficiency of the ME “Kharkiv heating networks”, based on which the feasibility estimation of cogeneration principles on the example of the boiler house, included in the association were considered. For the selected facility, the feasibility study on its transition into a mini-CHP by installing reciprocating gas engines was carried out. The way the gas price affects the project payback period is shown.

Keywords: cogeneration, energy efficiency, mini-CHP, feasibility study, reciprocating gas engine, gas turbine.

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ACTIVE ENERGY LOSSES RESEARCH IN AN ASYNCHRONOUS ELECTRIC MOTOR IN OPERATING TERMS (p. 22–28)

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SELECTION OF ECONOMICAL SCHEMES HEAT RECOVERY COGENERATION POWER PLANT (p. 17–22)

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The paper considers several schemes of flue gas heat recovery in a cogeneration plant based on the gas turbine engine. We have considered two types of schemes: those that include only an HRSG for utilizing flue gas heat and schemes supplied with a gas air heater for post-compressor air heating. A coefficient of fuel heat utilization was accepted as a major indicator of the power plant efficiency.

We have calculated efficiency indicators of a cogeneration plant to select a recovery scheme of maximum efficiency. The indicators prove the importance of utilizing flue gas heat for heating air after the compressor. The post-compressor increase of air temperature allows reduction of fuel consumption.

Therefore, flue gas heat after a gas turbine should be used primarily for heating air after the compressor, and only later it can be utilized in a recovery boiler.

The calculations result in a conclusion that the most economical recovery scheme suggests using successively a gas air heater and an HRSG. Such a heat scheme has the lowest fuel flow ($q_T=0.229$ kg/s) and maximum efficiency ($\eta_{cpgp}=0.9122$).

Keywords: cogeneration plant, regeneration, gas turbine power plant, heat scheme, efficiency indicators.

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The paper presents the results of an analytical active power losses research in an asynchronous electric motor with a squirrel-cage rotor in a function of operating parameters.

The studies were conducted due to the fact that the electric motor operating modes at other deviations from the nominal operating mode: overvoltage, undervoltage, open-phase operating conditions, deterioration of cooling conditions, ambient temperature increase remain unexplored.

An improved equivalent circuit of the asynchronous electric motor with the squirrel-cage rotor taking into account active losses of power for eddy electric currents and hysteresis in the magnetic core was proposed.

An expression of active power losses in the electric motor coils taking into account the coil heating and the ambient temperature was derived.

The concept of the factor of active power losses in the electric motor as the ratio of active power losses in the electric motor to the active power on its shaft was introduced.

The dependence of the factor of active power losses in a function of power on its shaft, allowing to optimize the electric motor operating mode was investigated.

A pie chart of power losses in the asynchronous electric motor in a function of its slip was proposed.

The obtained research results allow to take into account the active energy losses in the asynchronous electric motor at all operating deviations from the nominal operating mode.

Keywords: electric motor, losses, specific, load, temperature, optimum, energy saving, slip, chart, resource.

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MODELING OF THE FLOW STRUCTURE IN ECHELONED GRIDS OF STABILIZERS BY VARYING THEIR DISPLACEMENT STEP (p. 29–34)

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The paper deals with investigating the fuel and oxidizer flow patterns in the ladder echeloned grids of flame stabilizers by varying their displacement step relative to each other along the flow. Based on the mathematical modeling, the effects of the specified step on the redistribution nature of the air flows in stabilizer grid channels were studied, and the fact of the flow pattern asymmetry increase with the displacement step increase was established. The analysis of the features of the circulation flow in the near wake of stabilizers at different values of their displacement step along the flow was performed.

The results of investigations on determining the influence patterns of the stabilizer displacement step on pulsating flow characteristics were presented. It was found that an increase of this step causes a significant reduction in velocity fluctuations in aster stabilizer areas.

Studies on determining the dependence of the pressure loss on the stabilizer displacement step in the considered stabilizer-type burner device were performed. It is shown that specified pressure losses are reduced considerably with displacement step increase.

Keywords: flame stabilizer grid, stabilizer displacement step, fuel and oxidizer flow.

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EVALUATION AND INCREASE OF LOAD CAPACITY OF ON-LOAD TAP CHANGING TRANSFORMERS FOR IMPROVEMENT OF THEIR REGULATING POSSIBILITIES (p. 35–41)

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Among measures, aimed at reduction of electric energy losses, usage of the transformers for power flows correction in electric networks is recommended as the most efficient means of energy losses reduction during its transmission. The efficiency of this method considerably increases when the process of power flows optimal control is carried out in automatic mode. For this purpose automatic regulators and systems of automatic control of transformation ratios of the transformers with on load tap changing have been developed.

However, electric energy losses reduction using optimal control of power flows in electric networks will become efficient only when technical states of the transformers and autotransformers, involved in the process of control must be satisfactory and their residual resource and current loading capacity must have certain reserve. For their determination it is necessary to create corresponding methods and means of on-line diagnostics of the transformers and autotransformers. It is obvious that they must use the possibility of modern hardware and software and be based on SMART GRID principles.

Mathematical model of the forecast temperature of upper levels of oil has been developed, among other parameters, the given model takes into account the coefficient of residual resource of the coolers.

For evaluation of technical state of the transformers cooling system the facilities of neuro-fuzzy models will be used, as a result, functional dependences between important factors are taken into consideration.

Neuro-fuzzy model of the transformers loading capacity, depending on the resource coefficient of its cooling system has been developed. It is shown that maximum usage of transformers loading capacity, if it operates within automatic control system of electric energy system, is realized by means of the mechanism of establishment of the corresponding non-sensitivity zone of on-load tap changing operation.

Coordination of transformers operation in the system of optimal control of power flows in EES is realized by setting parameters and non-sensitivity zones of SAC, determined taking into account loading capacity of the transformers.

Key words: mathematical model, temperature of upper levels of oil, power transformer, loading capacity, on-load tap changing, non-sensitivity zone, optimal control.

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THE IMPACT OF CAPILLARY STRUCTURE PROPERTIES ON HEAT TRANSFER FROM BOILING IN LIMITED SPACE (p. 42–46)

Oleksandra Bascova, Vladimir Kravets,
Olga Aleksei, Natalia Lebed

Modern cooling systems for radio and electronic equipment widely use heat pipes. The main element of heat pipes is capillary and porous structure (CPS), on which a heat transfer agent boils and condensates. Previous studies showed that intensity of heat transfer depends on geometric parameters of the CPS. Our research is devoted to analyzing experimental data on the intensity of heat transfer from boiling in limited space on the CPS with various fiber lengths. We have determined the impact of space limit on boiling intensity on the CPS. The analysis of the findings has proved that within limited space, when the height of the volume limiter is 5 to 16 mm above the working surface and the density of the heat flow rises to 200 kW/m², the intensity of heat transfer increases.

A comparison of boiling intensity on CPSs in large space with boiling intensity in limited space has shown that at the fiber length of 5 mm heat transfer coefficients are similar. Further fiber lengthening leads to decrease in heat transfer intensity.

Keywords: heat transfer intensification, fiber length, boiling, capillary and porous structure (CPS), limited space.

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ASSESSMENT OF THERMODYNAMIC PERFECTION OF WORKING SUBSTANCES IN CASCADE REFRIGERATORS (p. 47–52)

Larisa Morozjuk

Cascade compressor refrigerators maintain the cooled object temperature at the level of $-110\text{ }^{\circ}\text{C}$ to $-50\text{ }^{\circ}\text{C}$. Their complex cycle consists of sequentially aligned single-stage cascade cycles with various working substances and mass flows. Cascade refrigerators at a high temperature upper stage (US) mainly worked on such substances as R12 and R22, whereas R13 and R14 were used at a lower stage (LS). According to the Regulations of International Protocols and Agreements on environmental safety of refrigerating machines, the above mentioned working substances are banned, which has resulted in the search of new pairs of working substances that would meet the requirements of both energy saving and environment safety.

The study considers a technique for selecting a pair of working substances for cascade machines at the first stage of entropy-cyclic method of thermodynamic analysis, i.e. determining the rate of thermodynamic perfection of the actual complex cycle. Three working substances—R744, R717, and R290—in different combinations within cycles-stages, have been used to compare thermodynamic perfection of pairs and shown a mutual impact of working substance properties on the machine perfection as a whole.

Keywords: cascade refrigerator, working substance, the rate of thermodynamic perfection.

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A COMPARISON OF THE COMBINED SOLAR COLLECTOR EFFICIENCY AT DIFFERENT MODES OF ITS OPERATION (p. 53–57)

Ostap Pona, Bogdan Gulai

The systems of solar heat supply that use conventional solar collectors are rather expensive. Therefore, at present it is important to improve and create new combined solar collectors in which the absorber of solar energy is made of a corrugated roofing material. This allows reducing the cost of a solar collector, increasing its strength and simplifying its structure.

The paper suggests increasing the productivity of solar energy use by means of combining a solar collector with a building roof. We present our research findings on incoming solar radiation onto the combined solar collector. We have determined the graphic dependence between various orientations of the roof-based solar collector and its efficiency. The research has proved that efficiency of the combined solar collector without transparent roofing at the change of the angles of heat flow incidence decreases by 40 %, whereas the efficiency of a conventional solar collector decreases by 60 %.

We have described the research findings on the impact of air flow upon the operation of the combined solar collector without transparent roofing. We have determined graphic dependencies between various velocities, directions of air flow and efficiency of the solar collector. It has been proved that efficiency of the combined solar collector when exposed to wind decreases by 45 %. We have determined that efficiency of the combined solar collector being exposed to wind is most of all affected by the air velocity, whereas the air flow direction and intensity of the heat flow affect less.

Keywords: solar collector, heat flow, solar radiation, air flow.

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