

ABSTRACT AND REFERENCES

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OPTIMIZATION OF NICKEL HYDROXIDE ELECTRODE OF THE HYBRID SUPERCAPACITOR (p. 4-9)

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Nickel hydroxide is an active material for a wide range of chemical power sources: various types of alkaline accumulators and hybrid supercapacitors. In order to obtain maximum electrode capacity and charge efficiency, the optimization of the electrode composition i.e. the content of activating and electroconductive additives and the binder is needed. The amount of these compounds is governed by various factors, the influence of which is different and often non-linear.

The factors that can affect the specific capacity and are determined by the binder content have been reviewed. The effect of these factors has been demonstrated experimentally. The influence of the binder content has been studied. The study has been carried out using polytetrafluoroethylene suspension as a binder, and components used in the manufacturing of accumulators: industrial sample of nickel hydroxide "Bochemie", and electroconductive additive GAK-1.

The optimal binder content in active mass has been determined to be 2 %. It has been demonstrated that PTFE content of 1 % in active mass is insufficient for good contact of active mass with the electrode, resulting in a maximum capacity of 11 F/g at 40 mA/cm². The PTFE concentration of 3 % is excessive and under high current densities leads to screening of active material particles, with a maximum capacity of 67 F/g at 20 mA/cm². The best result for specific capacity has been achieved with PTFE content of 2 % and current density of 40 mA/cm² – 67 F/g.

After analyzing the acquired data, it has been assumed that optimal binder content may depend on the particular type of hydroxide, namely its structure and morphology.

Keywords: nickel hydroxide, nickel oxide electrode, specific capacity, supercapacitor, discharge, polytetrafluoroethylene, adhesion.

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INFLUENCE OF COMPLEX ACTIVATORS OF SINTERING ON CREATING RADIOTRANSSPARENT CERAMICS IN SrO–Al₂O₃–SiO₂ (p. 10-15)

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The study has solved the problem of obtaining densely sintered ceramics at a low firing temperature on the basis of the system SrO–Al₂O₃–SiO₂. This was made possible after researching the influence of complex activators of sintering, selected among fluorides of alkali metals, and an oxide combination of stannum and lithium on the process of synthesizing strontium anorthite ceramics.

The tests have proved that it is technologically advisable to use the complex sintering activators LiF–NaF and SnO₂–Li₂O due to their low-temperature eutectics and beneficial effects on the structure and properties of strontium ceramics.

The experiments were used to study the impact of the complex sintering activators of a fluxing action in the amounts of 1–3 wt. %, with eutectic ratios of the components, on the low-temperature synthesis of strontium anorthite. The tests have confirmed the possibility of activating the reaction that produces the intermediate phase of silicate strontium, which reduces the temperature of firing strontium anorthite ceramics. The resulting ceramic material, based on a crystalline phase, is strontium anorthite, which was obtained at a synthesis temperature of 1,250 °C after adding 2 wt. % of Li₂CO₃+SnO₂ to the composition “0” with the following properties: water absorption – 5.52 %, apparent density – 2.88 g/cm³, the dielectric constant – 9.7, and the dielectric loss tangent – 0.06.

Keywords: strontium anorthite, sintering enhancer, radio transparent ceramic eutectic, the dielectric permittivity.

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INFLUENCE OF TEMPERATURE ON THE CHARACTERISTICS OF Ni(II), Ti(IV) LAYERED DOUBLE HYDROXIDES SYNTHESISED BY DIFFERENT METHODS (p. 16-22)

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The influence of temperature on the characteristics of Ni(II)–Ti(IV) LDH was investigated in the work.

Ni(II)–Ti(IV) layered double hydroxides were synthesized from a solution of Ni^{2+} and Ti^{4+} with the cationic ratio of $\text{Ni}^{2+}/\text{Ti}^{4+}=5$ by using three coprecipitation techniques: titration, coprecipitation at high supersaturation and homogeneous coprecipitation. The prepared samples were characterized by means of X-ray diffraction (XRD), Thermogravimetric analysis (TGA) and Differential scanning calorimetry (DSC).

By means of XRD, it was revealed that all samples prepared using titration and coprecipitation at high supersaturation at 65 and 20 °C correspond to Ni-Ti LDH structure. Elevated temperature during sample preparation using titration and coprecipitation at high supersaturation did not have a significant effect on phase composition, but affected the crystallinity. According to XRD results, the sample prepared using homogeneous coprecipitation at 70 °C had a significant content of $\beta\text{-Ni}(\text{OH})_2$. Increasing the synthesis

temperature to 80 °C has led to the almost complete disappearance of $\beta\text{-Ni}(\text{OH})_2$ reflections.

By means of TGA and DSC, it was found that titration method leads to formation of samples with higher thermal stability than those prepared by high supersaturation. Elevated temperature and hydrothermal treatment leads to higher thermal stability of the samples. Samples prepared by homogeneous coprecipitation show complicated behavior during thermal decomposition, confirming the presence of cyanate ions in the interlayer gallery.

Keywords: layered double hydroxide, nickel, titanium, coprecipitation at high supersaturation, homogeneous coprecipitation.

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ANALYSIS OF THE EFFECT OF CHALK MODIFICATION ON THE PECULIARITIES OF ITS INTERACTION WITH ACRYLIC FILM FORMER (p. 23-27)

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We performed analysis of the processes of interaction in the systems of chalks with a modifier (potassium methylsiliconate)

and acrylic film forming material. The studies were conducted with the help of infrared spectroscopy. The purpose of the work was to estimate the level of development in the processes of interaction in the examined systems.

Quantitative parameters of the basic characteristic bands in charge of the valence vibrations of reactive groups of chalks and film forming agent are determined. The shifts in characteristic bands of the IR spectra, changes in their intensity are indicated.

The results of present work testify to the fact that in the systems chalk – potassium methylsiliconate – acrylic film forming agent, the processes of interaction proceed with the participation of adsorbed water, bonds C=O and C–O of chalks. We also noted intensive inculcation of polymer (by the intensity of bands characteristic for the C–H bonds) by 2–8 times with the use of modified chalks in comparison with the starting ones.

An increase in the interaction between chalks and the film-forming agent by the modification of this filler is of interest for creating functional composite materials as it provides for an improvement in their properties.

Keywords: organosilicon modifier, surface modification, acrylic polymer, interphase interaction, IR spectroscopy.

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THE DEVELOPMENT OF A MAGNETICALLY OPERATED BIOSORBENT BASED ON THE YEAST SACCHAROMYCES CEREVISIAE FOR REMOVING COPPER CATIONS Cu²⁺ (p. 28-34)

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The study has revealed that the process of obtaining a magnetically operated biosorbent depends on the medium pH, the strength of the permanent magnetic field of the installation for multivortical MHD stirring, the ratio of the mass of the nanosized magnetite to the yeast *S. cerevisiae*, and the process duration. The isotherms of copper cations sorption by magnetically operated biosorbents were obtained depending on the production duration. Tests were conducted to determine the magnetic susceptibility of the magnetically operated biosorbents.

The experiment results provide conclusions on the optimal parameters of the magnetically operated biosorbent production in terms of biosorption characteristics.

The study has disclosed an optimal magnetically operated biosorbent of copper cations based on the yeast *S. cerevisiae* under the following parameters of the production process: the external permanent magnetic field – 240 kA/m, the medium pH=2.5 with adding nitric acid according to previous studies, the ratio of the magnetite Fe₃O₄ to the yeast biomass – 1 % w/w, the duration of preparing the sorbent – 2 minutes, and the maximum sorption capacity – 25.5±0.5 mg Cu²⁺/g of the biosorbent dry mass.

The conducted tests have proved an opportunity to make biosorption by the yeast *S. cerevisiae*, and it is possible to remove the waste biosorbent by high gradient magnetic separation. The optimal conditions of production and the effectiveness of both the sorption capacity and the magnetic susceptibility make it possible to develop an efficient technology of wastewater cleaning from heavy metal cations.

Keywords: magnetic fluid, magnetohydrodynamic stirring, magnetically operated biosorbent, biosorption, magnetic susceptibility.

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EXAMINING QUALITY OF MATERIAL FOR THE SYNTHESIS OF PHOTONIC CRYSTALS BY THE METHOD OF SEDIMENTATION ANALYSIS (p. 35-41)

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A problem of using tetraethoxysilane with different storage periods as a raw material in the production of photonic crystals is examined. Present work is conducted for the purpose of reducing expenditures for the synthesis of photonic crystals. By comparing the results of modeling and experimental data, we substantiated the feasibility of sedimentation quality control of material for the synthesis of photonic crystals. The given method provides for an error in determining variation coefficient in the diameter of particles not exceeding 1.5%. We have proven an unambiguous dependence between the shape of sedimentation curves and quality of the fractional composition of suspension for the synthesis of photonic crystals.

A practical feasibility of this method is confirmed based on the example of using tetraethoxysilane with different storage periods. It was established that the boundary period of storage of purified tetraethoxysilane is 96 hours. Exceeding this period leads to the formation of particles with variation coefficient in their diameter larger than 6 %. The latter is unacceptable in the production of photonic crystals. Obtained data make it possible to increase the periods between fractional distillation of tetraethoxysilane to 96 hours. This will lead to a decrease in costs in the production of photonic crystals and will improve economic efficiency in the industry.

Keywords: photonic crystal, tetraethoxysilane, sedimentation, torsion scales, spherical particles, the Stüber method.

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DEVELOPMENT OF MICELLAR SYSTEM FOR THE DECONTAMINATION OF ORGANOPHOSPHORUS COMPOUNDS TO CLEAN TECHNOLOGICAL EQUIPMENT (p. 42-49)

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An analysis of composition of commercially available cleaning products, used in pharmaceutical enterprises today, was carried out, based on which it was found that they do not guarantee effective cleaning of equipment from organophosphorus compounds. It was concluded that the development of new composition of the cleaning agent, which effectively decontaminates organophosphorus compounds from surfaces of the equipment, is a pressing issue for ecologically safe manufacture of products containing substances of organophosphorus nature.

A new system of micellar inactivation of active pharmaceutical ingredients of organophosphorus nature was developed. We conducted a study into the destruction of methylparathion by using the micellar system, which includes water, cetylpyridine chloride, hydrogen peroxide and boric acid. A concentration of cetylpyridine chloride, at which the largest constant of first-order reaction rate occurred, was established. It is shown that adding the activator, boric acid, increases the reaction rate by 2.5 times.

Based on these studies, the composition of a model cleaning agent for cleaning technological equipment was proposed. An assessment of internal risks for quality of production stations when producing medicinal agent based on organophosphorus compounds in the form of eye drops was carried out. Production station was given the highest rating of internal risk – 3.

We carried out an analysis of risks for cleaning reactor for preparing solutions RVD-630 in case of using the micellar system

developed to decontaminate from residues of active pharmaceutical ingredients of organophosphorus nature.

The obtained results might be used for devising the concept of validation of cleaning the reactor in the preparation of solutions. This is an important step in providing cleanliness of technological equipment under conditions of producing medicines based on organophosphorus compounds as active pharmaceutical ingredients at operating pharmaceutical enterprises.

Keywords: decontamination, micellar system, organophosphorus compounds, cleaning of technological equipment, quality risks.

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AN INVESTIGATION OF OBTAINING PATTERNS, STRUCTURE AND DIFFUSION PROPERTIES OF BIOMEDICAL PURPOSE HYDROGEL MEMBRANES (p. 50-55)

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The obtaining patterns of hydrogel membrane coatings based on 2-hydroxyethylmethacrylate/polyvinylpyrrolidone copolymers were investigated. Temperature modes of their synthesis were justified and efficient initiating system – a complex of polyvinylpyrrolidone with iron sulfate, which allows low-temperature synthesis was selected. The structural parameters of the grid and membrane permeability for model substances (electrolytes) and medicines (on the example of sodium diclofenac) were studied. The interrelation of structure and composition of hydrogels with their diffusion-transport properties was established. The mechanism of components transfer from encapsulated hydrogel particles through the membrane was described. This mechanism includes the steps of swelling of the hydrogel membrane, molecular diffusion inside the capsule, mass transfer through the membrane to the surrounding solution. The model of mass transfer of the ensemble of spherical particles coated with a polymeric hydrogel shell was proposed. The model makes it possible to predict the duration and rate of release of the target component from encapsulated particles. The process flow diagram of hydrogel membrane coatings forming was developed to create encapsulated forms of sustained drug release.

Keywords: hydrogel membrane, 2-hydroxyethylmethacrylate, polyvinylpyrrolidone, structural grid, encapsulation, mass transfer, sustained release.

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