

DOI: 10.15587/1729-4061.2017.112350

INVESTIGATION OF THE EFFICIENCY OF A NOISE PROTECTION SCREEN WITH AN OPENING AT ITS BASE (p. 4-11)**Vitaly Zaets**National Technical University of Ukraine
"Igor Sikorsky Kyiv Polytechnic Institute", Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0002-2232-9187>**Svetlana Kotenko**National Technical University of Ukraine
"Igor Sikorsky Kyiv Polytechnic Institute", Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0001-6804-1413>

We stated and solved the problem on calculating a sound field around the noise protection screen with a slit at its base, through which noise penetrates. When solving this problem, we also took into consideration the presence of an acoustically rigid road surface in front of the screen and behind it. Such a statement of the problem makes it possible to assess effectiveness of the noise protection screens constructed not only on the horizontal sections of the terrain, but at higher elevations or on bridges. The proposed method implies splitting a field around the screen into canonical regions containing a solution to the wave equation. Then these regions are "sewn" by the values of velocity potential and its first derivative. Such an approach allows us to solve a problem on finding sound fields with a rather complex geometry.

An analysis of the results showed the existence of a maximum in the efficiency of the screen, as well as allowed us to determine effect of the size of the opening in the screen on the reduction of noise behind the screen. At the width of the opening of up to 0.2 m, efficiency of the screen at a distance 30 m and further is reduced by no more than 0.5 dB. The given screen model could be applied to estimate effectiveness of the screen with finite soundproofing or to analyze noise reduction of the screens available in Ukraine.

Keywords: noise protection screen, opening, effectiveness, partial areas method, finite element method, soundproofing.

References

- Mozhaiev, O. O., Balenko, O. I. (2015). Analiz struktury systemy akustychnoho monitorynhu. Systemy obrobky informatsiyi, 7, 55–58.
- Zaets, V. P. (2015). Diminishing of noise of railway transport by noise rejector of screens. Information Processing Systems, 10, 279–283.
- Kotenko, S. H. (2014). Pro akustychnyi komfort malykh pry-dorozhnykh hoteliv. Systemy obrobky informatsiyi, 7, 32–40.
- Didkovskiy, V. S., Naida, S. A., Zubchenko, O. A. (2015). Technique for rigidity determination of the materials for ossicles prostheses of human middle ear. Radioelectronics and Communications Systems, 58 (3), 134–138. doi: 10.3103/s073527271503005x
- Tekhnichniy rehlament budivelnnykh vyrobiv, budivel i sporud (2006). Kabinet Ministriv Ukrainy, No. 1764.
- DSTU HOST 31295.2:2007. Shum. Zatukhannya zvuku pid chas rozpovsyudzhennya na mistsevosti. Ch. 2. Zahal'nyy metod rozrakhuvannya [Acoustics – Attenuation of sound during propagation outdoors. Part 2: General method of calculation] (2008). Kyiv: Derzhspozhyvstandartu Ukrainy, 23.
- DSTU-N B V.1.1-33:2013. Nastanova z rozrakhunku ta proektuvannya zakhystu vid shumu sel'byshchnykh terytoriy [Manual for calculating and designing of noise protection of residential area] (2014). Kyiv: Minrehion Ukrainy, 46.
- Maekawa, Z. (1965). Noise Reduction by Screens. Memoirs of The Faculty of Engineering, 11, 29–53.
- Maekawa, Z. (1968). Noise reduction by screens. Applied Acoustics, 1 (3), 157–173. doi: 10.1016/0003-682x(68)90020-0
- Fujiwara, K., Ando, Y., Maekawa, Z. (1977). Noise control by barriers – Part 1: Noise reduction by a thick barrier. Applied Acoustics, 10 (2), 147–159. doi: 10.1016/0003-682x(77)90022-6
- Attenborough, K. (1985). Acoustical impedance models for outdoor ground surfaces. Journal of Sound and Vibration, 99 (4), 521–544. doi: 10.1016/0022-460x(85)90538-3
- Isei, T. (1980). Absorptive noise barrier on finite impedance ground. Journal of the Acoustical Society of Japan (E), 1 (1), 3–10. doi: 10.1250/ast.1.3
- Koussa, F., Defrance, J., Jean, P., Blanc-Benon, P. (2013). Acoustic performance of gabions noise barriers: Numerical and experimental approaches. Applied Acoustics, 74 (1), 189–197. doi: 10.1016/j.apacoust.2012.07.009
- Yang, C., Zhang, X., Tao, F., Lam, D. C. (2017). A study of the sound transmission mechanisms of a finite thickness opening without or with an acoustic seal. Applied Acoustics, 122, 156–166. doi: 10.1016/j.apacoust.2017.02.012
- Menounou, P., Papaefthymiou, E. S. (2010). Shadowing of directional noise sources by finite noise barriers. Applied Acoustics, 71 (4), 351–367. doi: 10.1016/j.apacoust.2009.10.002
- Castiñeira-Ibañez, S., Rubio, C., Sánchez-Pérez, J. V. (2015). Environmental noise control during its transmission phase to protect buildings. Design model for acoustic barriers based on arrays of isolated scatterers. Building and Environment, 93, 179–185. doi: 10.1016/j.buildenv.2015.07.002
- Morandi, E., Miniaci, M., Marzani, A., Barbaresi, L., Garai, M. (2016). Standardised acoustic characterisation of sonic crystals noise barriers: Sound insulation and reflection properties. Applied Acoustics, 114, 294–306. doi: 10.1016/j.apacoust.2016.07.028
- Reiter, P., Wehr, R., Ziegelwanger, H. (2017). Simulation and measurement of noise barrier sound-reflection properties. Applied Acoustics, 123, 133–142. doi: 10.1016/j.apacoust.2017.03.007
- Vovk, I. V., Matsypura, V. T. (2010). Vliyanie svoystv poverh-nostey shumozashchitnogo bar'era na ego effektivnost'. Akustychniy visnyk, 13 (1), 3–10.
- Zaets, V. P. (2012). Noise reduction with soundproof screens. Eastern-European Journal of Enterprise Technologies, 6 (10 (60)), 25–33. Available at: <http://journals.uran.ua/eejet/article/view/5605/5047>
- Zaets, V. P. (2013). Shumozakhysni ekrany dlia znyzhennia rivniv zvukovoho tysku vid rukhomykh dzherel zvuku. Kyiv, 182.

22. Trokhymenko, M. P., Zaets, V. P. (2010). Vplyv parametriv shumozakhysnoho ekranu na yoho efektyvnist. *Budivelni materialy, vyroby ta sanitarna tekhnika*, 36, 71–76.
23. Shenderov, E. L. (1972). *Volnovye zadachi gidroakustiki*. Leningrad: Sudostroenie, 347.
24. Abramovits, M., Stigan, I. (Eds.) (1979). *Spravochnik po spetsial'nyim funktsiyam*. Moscow: Nauka, 832.

DOI: 10.15587/1729-4061.2017.112370
RESEARCH INTO NONSTATIONARY
TEMPERATURE FIELD IN THE PROTECTED
METALLIC STRUCTURE UNDER CONDITIONS OF
FIRE (p. 11-20)

Vasyl Loik

Lviv State University of Life Safety, Lviv, Ukraine
ORCID: <http://orcid.org/0000-0002-3772-1640>

Oleksandr Lazarenko

Lviv State University of Life Safety, Lviv, Ukraine
ORCID: <http://orcid.org/0000-0003-0500-0598>

Taras Bojko

Lviv State University of Life Safety, Lviv, Ukraine
ORCID: <http://orcid.org/0000-0002-0882-2637>

Sergiy Vovk

Lviv State University of Life Safety, Lviv, Ukraine
ORCID: <http://orcid.org/0000-0001-7007-7263>

We tackled a problem of research into temperature field that makes it possible to determine effectiveness of the fire-retardant coating applied onto metallic wall. When stating the problem, we took into account a nonstandard temperature regime and conditions for a non-ideal thermal contact on the conjugating surfaces “metallic wall – flame-retardant coating”. To solve a nonstationary heat conduction problem, the integral Laplace transform by time was employed.

By using the devised mathematical model, we determined a non-stationary temperature field in the examined structure under condition of a non-ideal thermal contact. In the process of research, the time needed to reach a critical temperature was calculated, which is 45 minutes under condition that the value of the critical temperature on the unheated surface is 480 °C. Comparison of experimental data with the obtained numerical results showed that the difference is 9.7 %.

The devised adequate and experimentally confirmed mathematical model makes it possible to determine effectiveness of a fire-retardant coating without conducting expensive experimental studies. In future, based on the results obtained, it is necessary to find new formulations for the fire-retardant coating that would enable increasing the time needed to reach the critical temperature for the structure “metallic wall – flame-retardant coating”.

Keywords: stationary temperature field, metallic structure, convection heat exchange, flame-retardant coating, fire-retardant efficiency of coating.

References

1. Bashkirtsev, M. P., Bubir, N. F., Minaev, N. A., Onchukov, D. N. (1984). *Fundamentals of fire thermal physics*. Moscow: Stroyizdat, 200.
2. Timoshenko, M. V. (1996). Numerical simulation of heat transfer in multilayer structures with generalized nonideal contact. *Journal of Engineering Physics and Thermophysics*, 69 (5), 590–595. doi: 10.1007/bf02606174

3. Yevtushenko, A., Ukhanska, O. (1994). Non-stationary temperature field of discrete sliding contact of elastic bodies. *Wear*, 176 (1), 19–23. doi: 10.1016/0043-1648(94)90192-9
4. Brigola, R., Singer, P. (2009). On initial conditions, generalized functions and the Laplace transform. *Electrical Engineering*, 91 (1), 9–13. doi: 10.1007/s00202-009-0110-5
5. Procyuk, B. V., Semerak, M. M., Veselivskij, R. B., Sinyuta, V. M. (2012). Investigation of the nonstationary temperature field in a multilayer flat structure. *Journal fire safety*, 20, 111–117.
6. Yang, B. (2008). A Distributed Transfer Function Method for Heat Conduction Problems in Multilayer Composites. *Numerical Heat Transfer, Part B: Fundamentals*, 54 (4), 314–337. doi: 10.1080/10407790802359038
7. Belyakov, N. S., Nosko, A. P. (2009). Mathematical simulation of thermal friction processes under conditions of non-ideal contact. *High Temperature*, 47 (1), 123–130. doi: 10.1134/s0018151x09010167
8. Toutain, J., Battaglia, J.-L., Pradere, C., Pailhes, J., Kusiak, A., Aregba, W., Batsale, J.-C. (2011). Numerical Inversion of Laplace Transform for Time Resolved Thermal Characterization Experiment. *Journal of Heat Transfer*, 133 (4), 044504. doi: 10.1115/1.4002777
9. Havrysh, V. I. (2015). Nonlinear Boundary-Value Problem of Heat Conduction for a Layered Plate with Inclusion. *Materials Science*, 51 (3), 331–339. doi: 10.1007/s11003-015-9846-4
10. Ovchinnikov, V. A., Yakimov, A. S. (2016). Modeling of the Thermal Protection of a Multilayer Material Under Fire Conditions. *Journal of Engineering Physics and Thermophysics*, 89 (3), 569–578. doi: 10.1007/s10891-016-1413-9
11. Rodrigo, M. R., Worthy, A. L. (2016). Solution of multilayer diffusion problems via the Laplace transform. *Journal of Mathematical Analysis and Applications*, 444 (1), 475–502. doi: 10.1016/j.jmaa.2016.06.042
12. Tatsii, R. M., Pazen, O. Y. (2016). General Boundary-Value Problems for the Heat Conduction Equation with Piecewise-Continuous Coefficients. *Journal of Engineering Physics and Thermophysics*, 89 (2), 357–368. doi: 10.1007/s10891-016-1386-8
13. Lukomski, M., Turkowski, P., Roszkowski, P., Papis, B. (2017). Fire Resistance of Unprotected Steel Beams – Comparison between Fire Tests and Calculation Models. *Procedia Engineering*, 172, 665–672. doi: 10.1016/j.proeng.2017.02.078
14. Determination of the heat-insulating properties of fire-retardant coatings for metal: *Methodology* (1998). Moscow: VNIPO, 19.
15. Loik, V. B., Givlyud, M. M., Guculyak, Yu. V., Yuzkiv, T. B., Emchenko, I. V., Peredrij, O. I. (2008). Pat. No. 39860 UA. *Kompozytsiya dlia zharo- i vohnestiykoho zakhysnoho pokryttia*. MPK(2009) S09K 21/00; E04V 1/94. No. u200813207; declared: 14.11.2008; published: 10.03.2009, Bul. No. 5, 3.
16. Loik, V. B. (2010). Influence of the heating temperature on mass transfer processes in the contact zone “flame retardant coating-metal”. *Journal fire safety*, 16, 44–49.

DOI: 10.15587/17294061.2017.112339
A STUDY OF THE THIRDDORDER NONLINEAR
SUSCEPTIBILITY AND NONLINEAR ABSORPTION
OF INAS IN THE MIDDLE INFRARED
REGION (p. 20-25)

Musaver Musaev

Azerbaijan State Oil and Industry University, Baku, Azerbaijan
ORCID: <http://orcid.org/0000-0001-8151-8159>

Ibrahim Abbasov

Azerbaijan State Oil and Industry University, Baku, Azerbaijan
ORCID: <http://orcid.org/0000-0001-8111-2642>

Aliashraf Baxtiyarov

Azerbaijan State Oil and Industry University, Baku, Azerbaijan
ORCID: <http://orcid.org/0000-0001-5042-9794>

Nonlinear susceptibilities of the third order $\chi^{(3)}$ and the coefficient of nonlinear absorption in n-type InAs with a different degree of doping are measured at room and nitrogen temperatures. The values of the third-order nonlinear susceptibilities $\chi^{(3)} \approx 10^{-7}$ esu derived from these measurements essentially exceed the values calculated on the basis of the model featuring the nonlinear susceptibility of the electrons, being in conduction-band nonparabolicity. It is shown that the observed discrepancy is eliminated, if to consider a dissipation of energy of electrons in the calculation. The growth of efficiency in four-wave mixing in narrow-gap semiconductors is restricted to nonlinear absorption of interacting waves. It has been found that, nonlinear absorption in InAs is due to free holes that arise as a result of three-photon absorption. The breakdown threshold on the surface and constant of the nonlinear absorption in InAs were measured.

Keywords: nonlinear third-order susceptibility, four-wave interaction, narrow-band semiconductors, breakdown threshold.

References

- Lim, G.-K., Chen, Z.-L., Clark, J., Goh, R. G. S., Ng, W.-H., Tan, H.-W. et. al. (2011). Giant broadband nonlinear optical absorption response in dispersed graphene single sheets. *Nature Photonics*, 5 (9), 554–560. doi: 10.1038/nphoton.2011.177
- Rumi, M., Perry, J. W. (2010). Two-photon absorption: an overview of measurements and principles. *Advances in Optics and Photonics*, 2 (4), 451. doi: 10.1364/aop.2.000451
- Jiang, X.-F., Polavarapu, L., Neo, S. T., Venkatesan, T., Xu, Q.-H. (2012). Graphene Oxides as Tunable Broadband Nonlinear Optical Materials for Femtosecond Laser Pulses. *The Journal of Physical Chemistry Letters*, 3 (6), 785–790. doi: 10.1021/jz300119t
- Tutt, L. W., Boggess, T. F. (1993). A review of optical limiting mechanisms and devices using organics, fullerenes, semiconductors and other materials. *Progress in Quantum Electronics*, 17 (4), 299–338. doi: 10.1016/0079-6727(93)90004-s
- Fan, H., Wang, X., Ren, Q., Li, T., Zhao, X., Sun, J. et. al. (2009). Third-order nonlinear optical properties in [(C₄H₉)₄N]₂[Cu(C₃S₅)₂]-doped PMMA thin film using Z-scan technique in picosecond pulse. *Applied Physics A*, 99 (1), 279–284. doi: 10.1007/s00339-009-5521-7
- Boyd, R. W. (1999). Order-of-magnitude estimates of the nonlinear optical susceptibility. *Journal of Modern Optics*, 46 (3), 367–378. doi: 10.1080/095003499149791
- Boyd, R. W., Shi, Z., De Leon, I. (2014). The third-order nonlinear optical susceptibility of gold. *Optics Communications*, 326, 74–79. doi: 10.1016/j.optcom.2014.03.005
- Shcheslavskiy, V. I., Saltiel, S. M., Faustov, A. R., Petrov, G. I., Yakovlev, V. V. (2006). How to measure $\chi^{(3)}$ of a nanoparticle. *Optics Letters*, 31 (10), 1486. doi: 10.1364/ol.31.001486
- Liu, X., Zhou, X., Lu, C. (2005). Four-wave mixing assisted stability enhancement: theory, experiment, and application. *Optics Letters*, 30 (17), 2257. doi: 10.1364/ol.30.002257
- Shen, C., Zhang, H., Wang, D., Wang, J., Boughton, R. (2017). Optical Properties of the Fresnoite Ba₂TiSi₂O₈ Single Crystal. *Crystals*, 7 (2), 53. doi: 10.3390/cryst7020053
- Badorreck, H., Nolte, S., Freytag, F., Bäune, P., Dieckmann, V., Imlau, M. (2015). Scanning nonlinear absorption in lithium niobate over the time regime of small polaron formation. *Optical Materials Express*, 5 (12), 2729. doi: 10.1364/ome.5.002729
- Zhang, C., Xiang, W., Luo, H., Liu, H., Liang, X., Ma, X. et. al. (2014). Third-order optical nonlinearity of Na₂O–B₂O₃–SiO₂ glass doped with lead nanoparticles prepared by sol–gel method. *Journal of Alloys and Compounds*, 602, 221–227. doi: 10.1016/j.jallcom.2014.03.005
- Wang, D., Li, T., Wang, S., Wang, J., Wang, Z., Ding, J. et. al. (2016). Effect of Fe³⁺ on third-order optical nonlinearity of KDP single crystals. *CrystEngComm*, 18 (48), 9292–9298. doi: 10.1039/c6ce01877g
- Liaros, N., Orfanos, I., Papadakis, I., Couris, S. (2016). Nonlinear optical response of some Graphene oxide and Graphene fluoride derivatives. *Optofluidics, Microfluidics and Nanofluidics*, 3 (1), 53–58. doi: 10.1515/optof-2016-0009
- Johnston, A. M., Pidgeon, C. R., Dempsey, J. (1980). Frequency dependence of two-photon absorption in InSb and Hg_{1-x}Cd_xTe. *Physical Review B*, 22 (2), 825–831. doi: 10.1103/physrevb.22.825
- Sheik-bahaei, M., Mukherjee, P., Kwok, H. S. (1986). Two-photon and three-photon absorption coefficients of InSb. *Journal of the Optical Society of America B*, 3 (3), 379. doi: 10.1364/josab.3.000379
- Hasselbeck, M. P., Said, A. A., Van Stryland, E. W., Sheik-Bahae, M. (1998). Three-Photon Absorption in InAs. *Optical and Quantum Electronics*, 30 (3), 193–200. doi: 10.1023/a:1006962228937
- Hasselbeck, M. P., Van Stryland, E. W., Sheik-Bahae, M. (1997). Scaling of four-photon absorption in InAs. *Journal of the Optical Society of America B*, 14 (7), 1616. doi: 10.1364/josab.14.001616
- Madelung, O. (1967). *Fizika poluprovodnikovyh soedineniy elementov III i V gruppy*. Moscow: Mir, 478.
- Yariv, A., Pepper, D. M. (1977). Amplified reflection, phase conjugation, and oscillation in degenerate four-wave mixing. *Optics Letters*, 1 (1), 16. doi: 10.1364/ol.1.000016
- Basov, N. G., Kovalev, V. I., Musaev, M. A., Feyzullov, F. S. (1986). *Obrashcheniya volnovogo fronta izlucheniya impul'sa – lazera. Obrashchenie volnovogo fronta lazernogo izlucheniya*. Moscow: Nauka.
- Uillardson, R., Vir, A. (Eds.) (1970). *Opticheskie svoystva poluprovodnikov (poluprovodnikovye soedineniya tipa AIIIbV)*. Moscow: Mir, 488.
- Yuha, S., Blombergen, N.; V. Fayn, M. (Ed.) (1972). *Nelineynye opticheskie vospriimchivosti soedineniy AIIIbV i elementarnyh poluprovodnikov VI gruppy. Nelineynye svoystva tverdyh tel*. Moscow: Mir, 17–35.
- Yuen, S. Y., Wolff, P. A. (1982). Difference-frequency variation of the free-carrier-induced, third-order nonlinear susceptibility in InSb. *Applied Physics Letters*, 40 (6), 457–459. doi: 10.1063/1.93147

DOI: 10.15587/1729-4061.2017.112289

FORMATION OF CARBON FILMS AS THE SUBGATE DIELECTRIC OF GaAs MICROCIRCUITS ON SiSUBSTRATES (p. 26-34)

Stepan Novosiadlyi

Vasyl Stefanyk Precarpathian National University,
 Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0002-9248-7463>

Mykhailo Kotyk

Vasyl Stefanyk Precarpathian National University,
Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0002-1483-0051>

Bogdan Dzundza

Vasyl Stefanyk Precarpathian National University,
Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0002-6657-5347>

Volodymyr Gryga

Nadvirna College of
the National Transport University, Nadvirna, Ukraine
ORCID: <http://orcid.org/0000-0001-5458-525X>

Svyatoslav Novosiadlyi

SoftServe Company, Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0003-0807-5771>

Volodymyr Mandzyuk

Vasyl Stefanyk Precarpathian National University,
Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0001-6020-7722>

The technological aspects of the formation of thin α -C:H carbon films, the peculiarities of the ion-plasma Q-DLTS spectra of heterostructures α -C:H-Si and α -C: H-GaAs are considered, and activation energy, cross-trapping and density of deep traps, responsible for charge state, are determined. The correlation between the technological regimes of the α -C:H film formation and trap density is established. The technological methods and regimes that allow obtaining structures with a relatively small surface state density $N_{ss} \leq 10^{12} \text{ cm}^{-2}$ are determined. This allows using these structures as a subgate dielectric in GaAs-CMOS structures of LSICs.

Low-temperature epitaxy of GaAs-layers on silicon substrates with the use of excimer lasers is developed, where germanium film acts as a buffer layer between Si and GaAs. The technology of carbon films formation by deposition from the carbon target is developed. The use of carbon films as a subgate dielectric allows the formation of CMOS-transistors on GaAs-epilayers with symmetric threshold voltages, which opens a new direction for the development of the sub-micron technology of LSICs and enables to increase the LSICs speed and reduce their production cost.

Keywords: complementary structures, heterostructures, epitaxy, integrated circuits, technological features, carbon films.

References

- Hezel, R. (2013). Silicon Nitride in Microelectronics and Solar Cells. Springer Science & Business Media, 401.
- Edwards, P. (2012). Manufacturing Technology in the Electronics Industry: An introduction. Springer Science & Business Media, 248.
- Colinge, J.-P., C. A. Colinge (2007). Physics of Semiconductor Devices. Springer Science & Business Media, 436.
- Salazar, K., Marcia, K. (2012). Mineral commodity summaries. U. S. Geological Survey, Reston, Virginia, 58–60.
- Naumov, A. V. (2005). Obzor mirovogo rynku arsenida galiya. Tekhnologiya i konstruirovannia v elektronnoy apparature, 6, 53–57.
- Thompson, S., Alavi, M., Hussein, M., Jacob, P., Kenyon, C., Moon, P. et. al. (2002). 130nm Logic Technology Featuring 60 nm Transistors, Low-K Dielectrics, and Cu Interconnects. Intel Technology Journal, 6 (2), 5–9.
- Simmons, J. G., Wei, L. S. (1974). Theory of transient emission current in MOS devices and the direct determination interface trap parameters. Solid-State Electronics, 17 (2), 117–124. doi: 10.1016/0038-1101(74)90059-8
- Aspnes, D. E. (1981). Studies of surface, thin film and interface properties by automatic spectroscopic ellipsometry. Journal of Vacuum Science and Technology, 18 (2), 289–295. doi: 10.1116/1.570744
- Ossi, P. M., Miotello, A. (2007). Control of cluster synthesis in nano-glassy carbon films. Journal of Non-Crystalline Solids, 353 (18-21), 1860–1864. doi: 10.1016/j.jnoncrysol.2007.02.016
- Gaan, S., Feenstra, R. M., Ebert, P., Dunin-Borkowski, R. E., Walker, J., Towe, E. (2012). Structure and electronic spectroscopy of steps on GaAs(110) surfaces. Surface Science, 606 (1-2), 28–33. doi: 10.1016/j.susc.2011.08.017
- Kalentyeva, I. L., Vikhrova, O. V., Zdrovevshchev, A. V., Danilov, Y. A., Kudrin, A. V. (2016). GaAs structures with a gate dielectric based on aluminum-oxide layers. Semiconductors, 50 (2), 204–207. doi: 10.1134/s106378261602010x
- Yatabe, Z., Asubar, J. T., Hashizume, T. (2016). Insulated gate and surface passivation structures for GaN-based power transistors. Journal of Physics D: Applied Physics, 49 (39), 393001. doi: 10.1088/0022-3727/49/39/393001
- Shostachenko, S. A., Minnebaev, S. V. (2015). Vliyanie podzativnogo dielektrika na vol't-ampernye karakteristiki tranzistora s kanalom na osnove grafenosoderzhashchey plenki. Izvestiya Yuzhnogo federal'nogo universiteta. Tekhnicheskie nauki, 94–101.
- Troyan, P. E., Saharov, Yu. V., Usov, S. P. (2010). Issledovanie svoystv plenok poristogo dioksida kremniya nanometrovoy tolshchiny. Doklady Tomskogo gosudarstvennogo universiteta sistem upravleniya i radioelektroniki, 1 (21), 118–122.
- Pizzini, S. (2015). Physical Chemistry of Semiconductor Materials and Processes. John Wiley & Sons, 440. doi: 10.1002/9781118514610
- Khvostov, V. V., Guseva, M. B., Babaev, V. G., Rylova, O. Y. (1985). Transformation of diamond and graphite surfaces by ion irradiation. Solid State Communications, 55 (5), 443–445. doi: 10.1016/0038-1098(85)90846-4
- Novosiadlyi, S. P., Terletsyky, A. I. (2016). Diahnostyka submikronnykh struktur VIS. Ivano-Frankivsk: Simyk, 478.
- Novosiadlyi, S. P. (2007). Fyzyko-tekhnologichni osnovy submikronnoi tekhnolohiyi VIS. Ivano-Frankivsk: Simyk, 370.
- Novosiadlyi, S. P. (2010). Sub- i nanomikronna tekhnolohiya struktur VIS. Ivano-Frankivsk: Misto NV, 455.
- Novosyadlyj, S., Dzundza, B., Gryga, V., Novosyadlyj, S., Kotyk, M., Mandzyuk, V. (2017). Research into constructive and technological features of epitaxial gallium-arsenide structures formation on silicon substrates. Eastern-European Journal of Enterprise Technologies, 3 (5 (87)), 54–61. doi: 10.15587/1729-4061.2017.104563
- Kindrat, T. P., Melnyk, L. V., Novosiadlyi, S. P., Varvaruk, V. M. (2012). Pat. No. 77223 UA. Sposib formuvannia arsenid-halievyykh struktur dlia submikronnykh NVCh – velykykh intehralnykh skhem. MPK: H01L 21/00. No. u201206974; declared: 07.06.2012; published: 11.02.2013, Bul. No. 3.

DOI: 10.15587/1729-4061.2017.112288
FORMATION OF THE STEAM PHASE IN
SUPERHEATED LIQUIDS IN THE STATE OF
METASTABLE EQUILIBRIUM (p. 35-42)

Anatoliy Pavlenko

Kielce University of Technology, Kielce, Poland
ORCID: <http://orcid.org/0000-0002-8103-2578>

Hanna Koshlak

Ivano-Frankivsk National Technical University of
 Oil and Gas, Ivano-Frankivsk, Ukraine
ORCID: <http://orcid.org/0000-0001-8940-5925>

The results of studies of vaporization processes in liquids in a metastable state were presented. Regularities of heat and mass exchange in thermodynamically unstable liquids (superheated liquids) were considered. A mathematical model of the mutual dynamic effect of boiling drops of a multicomponent liquid was developed with the help of which the level of dynamic effects was estimated from the point of view of possibility of fragmentation of drops of the primary mixture. Accuracy of the known criterion equations for the described homogenization technology was estimated. It was shown that instability of the Rayleigh-Taylor type has the greatest effect on fragmentation of drops.

In the study of the velocity and pressure fields, data were obtained that show that in the inter-bubble space of the ensemble, even with monotonically expanding bubbles, there are sharp jumps in pressures and velocities characteristic of the turbulent flow. This type of flow contributes to intensification and stimulation of heat and mass exchange and hydrodynamic processes in the liquid phase of the bubble system.

The obtained dependences make it possible to qualitatively assess critical forces sufficient for the thermodynamic fragmentation of the secondary phase. The time and energy parameters necessary for fragmentation of drops were determined. They depend on the temperature and size of the disperse phase. The proposed method for determining basic thermodynamic parameters of superheated liquid and vapor is necessary for predicting energy parameters of the thermodynamic homogenization technology.

Keywords: superheated liquid, vaporization, heat and mass exchange in metastable liquids, mathematical modeling.

References

- Aktershev, S. P., Ovchinnikov, V. V. (2013). Modelirovanie vskipaniya metastabil'noy zhidkosti pri nalichii frontov ispareniya. *Sovremennaya nauka: issledovaniya, idei, rezul'taty, tekhnologi*, 1, 77–82.
- Aktershev, S. P., Ovchinnikov, V. V. (2011). The boiling up model for highly superheated liquid with formation of evaporation front. *Thermophysics and Aeromechanics*, 18 (4), 591–602. doi: 10.1134/s0869864311040081
- Behkish, A., Lemoine, R., Oukaci, R., Morsi, B. I. (2006). Novel correlations for gas holdup in large-scale slurry bubble column reactors operating under elevated pressures and temperatures. *Chemical Engineering Journal*, 115 (3), 157–171. doi: 10.1016/j.cej.2005.10.006
- Shagapov, V. Sh., Koledin, V. V. (2013). K teorii rosta parovykh puzyr'kov v metastabil'noy zhidkosti. *Teplofizika vysokikh temperatur*, 51 (4), 543–551. doi: 10.7868/s0040364413040212
- Ivanickiy, G. K., Korchinskiy, A. A., Matyushkin, M. V. (2003). Matematicheskoe modelirovanie processov v pul'sacionnom dispergatore udarnogo tipa. *Promyshlennaya teplotekhnika*, 25 (1), 29–35.
- Okuyama, K., Kim, J.-H., Mori, S., Iida, Y. (2006). Boiling propagation of water on a smooth film heater surface. *International Journal of Heat and Mass Transfer*, 49 (13-14), 2207–2214. doi: 10.1016/j.ijheatmasstransfer.2006.01.001
- Avramenko, A. A., Sorokina, T. V. (2005). The instability of vapor bubble. *Promyshlennaya teplotekhnika*, 27 (6), 12–15.
- Shagapov, V. Sh., Koledin, V. V. (2013). K teorii rosta parovykh puzyr'kov v metastabil'noy zhidkosti. *Teplofizika vysokikh temperatur*, 51 (4), 543–552.
- Aktershev, S. P., Ovchinnikov, V. V. (2008). Vapor bubble growth at the surface of flat and cylindrical heaters. *Journal of Engineering Thermophysics*, 17 (3), 227–234. doi: 10.1134/s1810232808030077
- Veretel'nik, T. I., Difuchin, Yu. N. (2008). Matematicheskoe modelirovanie kavitatsionnogo potoka zhidkosti v himiko-tehnologicheskoy sisteme. *Visnyk ChDTU*, 3, 82–85.
- Stern, L. A., Circone, S., Kirby, S. H., Durham, W. B. (2003). Temperature, pressure, and compositional effects on anomalous or “self” preservation of gas hydrates. *Canadian Journal of Physics*, 81 (1-2), 271–283. doi: 10.1139/p03-018
- Kulinchenko, V. R., Zavialov, V. L., Mysiura, T. H. (2007). Peredumovy stvorennia matematychnoi modeli – osnovni polozhennia i rivniannia rukhu Releia. *Naukovi pratsi Natsionalnoho universytetu kharchovykh tekhnolohiy*, 22, 36–41.
- Wenger, M. D., DePhillips, P., Bracewell, D. G. (2008). A Microscale Yeast Cell Disruption Technique for Integrated Process Development Strategies. *Biotechnology Progress*, 24 (3), 606–614. doi: 10.1021/bp070359s
- Savant, S. S., Anil, A. Ch., Krishnamurthy, V., Gaonkar, Ch. et al. (2008). Effect of hydrodynamic cavitation on zooplankton: a tool for disinfection. *Biochem. Eng. Sci.*, 42 (3), 320–328.
- Mel'nikov, V. P., Podenko, L. C., Nesterov, A. N., Reshetnikov, A. M. (2010). Relaksatsionnyi YAMR-analiz fazovykh prevrashcheniy vody v dispersnyy sisteme voda/gidrat freona-12/ uglevodород pri dissotsiatsiyi gidrata. *DAN*, 433 (1), 59–61.
- Aktershev, S. P., Ovchinnikov, V. V. (2007). Dynamics of a vapor bubble in a nonuniformly superheated fluid at high superheat values. *Journal of Engineering Thermophysics*, 16 (4), 236–243. doi: 10.1134/s1810232807040042
- Kushnir, S. V., Kost, M. V., Kozak, R. P. (2016). Barbotazhni khimichni efekty: yikh vydy, mekhanizmy vynyknennia ta heokhimichni proiavy. *Nakovo-tekhnichni visti*, 3 (20), 30–47.
- Pavlenko, A., Koshlak, H. (2015). Design of processes of thermal bloating of silicates. *Metallurgical and Mining Industry*, 1, 118–122.
- Pavlenko, A. M., Basok, B. I. (2005). Regularities of Boiling-Up of Emulsified Liquids. *Heat Transfer Research*, 36 (5), 419–424. doi: 10.1615/heattransres.v36.i5.90
- Pavlenko, A. M., Basok, B. I. (2005). Kinetics of Water Evaporation from Emulsions. *Heat Transfer Research*, 36 (5), 425–430. doi: 10.1615/heattransres.v36.i5.100
- Dolinskiy, A. A., Ivanickiy, G. K. (2008). Teplomassoobmen i gidrodinamika v parozhidkostnykh dispersnykh sredakh. *Teplofizicheskie osnovy diskretno-impul'snogo vvoda energii*. Kyiv: Naukova dumka, 382.

22. Butcher, J. C. (2008). *Numerical Methods for Ordinary Differential Equations*. New York: John Wiley & Sons, 482. doi: 10.1002/9780470753767
23. Li, J., Cheng, P. (2004). Bubble cavitation in a microchannel. *International Journal of Heat and Mass Transfer*, 47 (12-13), 2689–2698. doi: 10.1016/j.ijheatmasstransfer.2003.11.020
24. Kanthale, P. M., Gogate, P. R., Pandit, A. B., Wilhelm, A. M. (2005). Dynamics of cavitation bubbles and design of a hydrodynamic cavitation reactor: cluster approach. *Ultrasonics Sonochemistry*, 12 (6), 441–452. doi: 10.1016/j.ultsonch.2004.05.017
25. Okutani, K., Kuwabara, Y., Mori, Y. H. (2008). Surfactant effects on hydrate formation in an unstirred gas/liquid system: An experimental study using methane and sodium alkyl sulfates. *Chemical Engineering Science*, 63 (1), 183–194. doi: 10.1016/j.ces.2007.09.012
26. Leong, T. S. H., Wooster, T. J., Kentish, S. E., Ashokkumar, M. (2009). Minimising oil droplet size using ultrasonic emulsification. *Ultrasonics Sonochemistry*, 16 (6), 721–727. doi: 10.1016/j.ultsonch.2009.02.008
27. Dolinskiy, A. A., Konyk, A. V., Radchenko, N. L. (2016). Vliyanie mgnovennogo sbrosa davleniya na svoystva vody. *Vysokochastotnye gidrodinamicheskie kolebaniya. Naukovi pratsi Natsionalnoho universytetu kharchovykh tekhnolohiyi*, 22 (3), 157–165.
28. Behkish, A., Lemoine, R., Oukaci, R., Morsi, B. I. (2006). Novel correlations for gas holdup in large-scale slurry bubble column reactors operating under elevated pressures and temperatures. *Chemical Engineering Journal*, 115 (3), 157–171. doi: 10.1016/j.ccej.2005.10.006
29. Ashokkumar, M., Rink, R., Shestakov, S. (2011). Hydrodynamic cavitation – an alternative to ultrasonic food processing. *Electronic Journal “Technical Acoustics”*, 9. Available at: <http://www.ejta.org/en/ashokkumar1>

DOI: 10.15587/1729-4061.2017.111409

STUDY OF THE EFFECT OF THERMOBARIC CONDITIONS ON THE PROCESS OF FORMATION OF PROPANE HYDRATE (p. 43-50)

Anatoliy Pavlenko

Kielce University of Technology, Kielce, Poland
ORCID: <http://orcid.org/0000-0002-8103-2578>

Bogdan Kutnyi

Poltava National Technical
Yuri Kondratyuk University, Poltava, Ukraine
ORCID: <http://orcid.org/0000-0002-0548-7925>

Yurii Holik

Poltava National Technical
Yuri Kondratyuk University, Poltava, Ukraine
ORCID: <http://orcid.org/0000-0002-5429-6746>

The study presents results of the development of a mathematical model of an oscillating gas bubble. It takes into account inertial and thermodynamic components of oscillation of gas bubbles in a liquid, mass transfer processes near a surface of a bubble and phase transition processes in a liquid. Considering mentioned features in the mathematical model, it is possible to get values of temperatures of gas, liquid and solid phases, pressure of a gas medium and a size of a bubble, a rate of a side movement, localization and a rate of phase transitions in a liquid, intensity of heat and mass transfer processes at a bubble boundary and many other data at any time.

We performed a series of estimating calculations of the hydrate formation of the propane-butane mixture with the help of the proposed mathematical model. We investigated the influence of initial temperature and pressure of the gas mixture on the hydrate formation process. We obtained graphs of the hydration formation and temperature regime of a gas bubble, distribution of temperature fields in a liquid under conditions of phase transition processes and accumulation of hydrate in separate layers of a liquid. The performed studies show that the whole period of hydrate formation consists of three parts: the initial heating of gas in a bubble, the period of oscillations and the period of stationary heat transfer. The maximum rate of hydrate formation is observed during the period of heating of a gas in a bubble. It has a short duration of 2–40 μs, but it is the most productive. The duration of the oscillation period depends on thermobaric conditions and may exceed 200 μs. We established that there exists a region of gas temperatures where the rate of the hydrate formation is maximal.

We can use the proposed mathematical model to determine thermophysical characteristics of gas bubbles, liquid and steam in various technological processes associated with the formation of gas hydrates, dissolution of gases in liquid, hardening of foam, and others. The conducted study can be useful for optimization of technological processes connected with formation of gas hydrates.

Keywords: gas hydrates, gas bubble, thermophysical characteristics of gas-saturated liquid, heat exchange in two-phase medium, phase transformations.

References

1. Yakushev, V. S., Kvon, V. G., Gerasimov, Yu. A., Istomin, V. A. (2008). *Sovremennoe sostoyanie gazogidratnykh tekhnologiy*. Moscow: OOO «IRC Gazprom», 88.
2. Stern, L. A., Circone, S., Kirby, S. H., Durham, W. B. (2003). Temperature, pressure, and compositional effects on anomalous or “self” preservation of gas hydrates. *Canadian Journal of Physics*, 81 (1-2), 271–283. doi: 10.1139/p03-018
3. Mosin, O. V. (2012). *Fiziko-himicheskie osnovy opresneniya morskoy vody. Soznanie i fizicheskaya real'nost'*, 1, 19–30.
4. Takeya, S., Ebinuma, T., Uchida, T., Nagao, J., Narita, H. (2002). Self-preservation effect and dissociation rates of CH₄ hydrate. *Journal of Crystal Growth*, 237-239, 379–382. doi: 10.1016/S0022-0248(01)01946-7
5. Pavlenko, A., Koshlak, H., Usenko, B. (2014). Basic principles of gas hydrate technologies. *Metallurgical and Mining Industry*, 3, 60–65.
6. Behkish, A., Lemoine, R., Oukaci, R., Morsi, B. I. (2006). Novel correlations for gas holdup in large-scale slurry bubble column reactors operating under elevated pressures and temperatures. *Chemical Engineering Journal*, 115 (3), 157–171. doi: 10.1016/j.ccej.2005.10.006
7. Shahrzad, H., Arturo, M., Phillip, S. (2007). *Dynamic Simulation of Gas Hydrate Formation in an Agitated Three-Phase Slurry Reactor*. The 12th International Conference on Fluidization – New Horizons in Fluidization Engineering, 329–336.
8. Kulinchenko, V. R., Zavialov, V. L., Mysiura, T. H. (2007). *Predumovy stvorennia matematychnoi modeli – osnovni polozhennia i rivniannia rukhu Releia*. *Naukovi pratsi Natsionalnoho universytetu kharchovykh tekhnolohiyi*, 22, 36–41.
9. Il'mov, D. N., Cherkasov, S. G. (2012). *Teplofizicheskie processy pri szhatii parovogo puzyr'ka v zhidkom uglevodorode na osnovie gomobaricheskoy modeli*. *Teplofizika vysokih temperatur*,

- 50 (5), 676–684. Available at: <http://www.mathnet.ru/links/a96357749ddc8f7cc5ff3dcf53c5493a/tvt396.pdf>
10. Shagapov, V. Sh., Koledin, V. V. (2013). K teorii rosta parovykh puzyr'kov v metastabil'noy zhidkosti. *Teplofizika vysokih temperatur*, 51 (4), 543–551. doi: 10.7868/s0040364413040212
 11. Aktershev, S. P., Ovchinnikov, V. V. (2013). Modelirovanie vskipaniya metastabil'noy zhidkosti pri nalichii frontov ispareniiya. *Sovremennaya nauka: issledovaniya, idei, rezul'taty, tekhnologii*, 1, 77–82.
 12. Veretel'nik, T. I., Difuchin, Yu. N. (2008). Matematicheskoe modelirovanie kavitacionnogo potoka zhidkosti v himiko-tekhnologicheskoy sisteme. *Visnyk ChDTU*, 3, 82–85.
 13. Kulichenko, V. R. Osnovy matematicheskogo modelirovaniya dinamiki rosta parovoy fazy. Available at: <http://dspace.nuft.edu.ua/jspui/bitstream/123456789/2224/1/21.pdf>
 14. Nigmatulin, R. I., Habeev, N. S. (1978). *Dinamika i teplo-massobmen parogazovykh puzyr'kov s zhidkost'yu*. Nekotorye voprosy mekhaniki sploshnoy sredy. Moscow: In-t mekhaniki MGU, 229–243.
 15. Dolinskiy, A. A., Ivanickiy, G. K. (1995). Teoreticheskoe obosnovanie principa diskretno-impul'snogo vvoda energii. Model' dinamiki odinochnogo parovogo puzyr'ka. *Prom. teplotekhnika*, 17 (5), 3–28.
 16. Pavlenko, A., Kutnyi, B., Abdullah, N. (2017). A study of phase transition processes features in liquid-gas systems. *Eastern-European Journal of Enterprise Technologies*, 4 (5 (88)), 43–50. doi: 10.15587/1729-4061.2017.108535
 17. Lambert, J. D. (1991). *Computational Methods in Ordinary Differential Equations*. Wiley, Chichester, 304.
 18. Butcher, J. C. (2008). *Numerical Methods for Ordinary Differential Equations*. New York: John Wiley & Sons, 482.
 19. Kushnir, S. V., Kost, M. V., Kozak, R. P. (2016). Barbotazhni khimichni efekty: yikh vydy, mekhanizmy vynyknennia ta heokhimichni proiavy. *Voda i vodoochysni tekhnolohiyi. Naukovo-tekhnichni visti*, 3, 30–47.
 20. Semenov, M. E., Shic, E. Yu. (2013). Sintez gidratov gazov laboratornykh usloviyah. Ch. II. Tekhnicheskie nauki – ot teorii k praktike: sb. st. po mater. XVII mezhdunar. nauch.-prakt. konf. Novosibirsk: SibAK, 55–61.
 21. Okutani, K., Kuwabara, Y., Mori, Y. H. (2008). Surfactant effects on hydrate formation in an unstirred gas/liquid system: An experimental study using methane and sodium alkyl sulfates. *Chemical Engineering Science*, 63 (1), 183–194. doi: 10.1016/j.ces.2007.09.012

DOI: 10.15587/1729-4061.2017.110177

APPLICATION OF SPECTRAL ANALYSIS FOR DIFFERENTIATION BETWEEN METALS USING SIGNALS FROM EDDY-CURRENT TRANSDUCERS (p. 51-57)

Anton Abramovych

National Technical University of Ukraine
«Igor Sikorsky Kyiv Polytechnic Institute», Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0002-0286-6516>

Volodymyr Poddubny

National Technical University of Ukraine
«Igor Sikorsky Kyiv Polytechnic Institute», Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0002-9329-9405>

The authors theoretically and experimentally substantiated the use of the spectral method for processing a signal of the

vortex-current metal detector for dichotomous differentiation between metals. Results of experimental research that prove the possibility of using spectral analysis for differentiation between metals were presented.

The vortex-current method for detection of hidden metal objects was analyzed. It was indicated that amplitude of output VCD signal is determined by electric conductivity of material of a hidden object and its magnetic permeability. It was shown that the spectral density of a signal can be an informative feature.

The authors designed and fabricated a mockup of the vortex-current device, the special features of which include modularity, which, if necessary, makes it possible to replace quickly each of the modules. The developed algorithm of normalization of signals allows an operator to choose freely a scan mode and compare correctly VCD signals with reference signals.

Research results show that it is possible to distinguish easily between the spectra of ferrous metals and those of non-ferrous metals. Spectral methods can be applied both for dichotomous analysis of hidden metal objects and for analysis of the type of metal in the subgroup of non-ferrous metals under condition of using highly sensitive spectroanalyzers with measurement error not exceeding 1 %.

It was shown that advantage of the spectral method for analysis of signals of vortex-current transducer is identification of hidden objects by type of metal. The use of spectral methods for detection of hidden metals offers a new property – distant analysis of composition of detected metal objects.

Keywords: dichotomy, vortex-current metal detector, VLF metal detector, PI metal detector, Foucault currents, microcontrollers.

References

1. Ihamousen, A., Dérobert, X., Villain, G. (2010). Electromagnetic dispersion estimated from multi-offset, ground-penetrating radar. *Proceedings of the XIII International Conference on Ground Penetrating Radar*. doi: 10.1109/icgpr.2010.5550085
2. Kozlovskiy, E. A. (Ed.) (1986). *Gornaya enciklopediya*. Vol. 2. Moscow: Sovetskaya enciklopediya, 575.
3. Van Sprang, H. A. (2000). Fundamental parameter methods in XRF spectroscopy. *Advances in X-ray Analysis*, 42.
4. Obiazi, A. M. O., Anyasi, F. I., Jacdonmi, O., Otubu, P. A., Abhulimen, I. (2010). Implementing a Robust Metal Detector Utilizing the Colpitts Oscillator with Toroidal Coil. *Journal of Engineering and Applied Sciences*, 5 (2), 56–63. doi: 10.3923/jeasci.2010.56.63
5. Pravda, V. I., Mrachkovskiy, O. D., Abramovych, A. O. (2015). Heoradary. *Visnyk natsionalnoho universytetu «Lvivska politekhnika»*. Seriya: Radioelektronika ta telekomunikatsiyi, 818, 49–54.
6. Abramovych, A. O. (2014). Radiolokatsiino-vykhrostrumovyi radar. *Visnyk NTTU «KPI»*. Ser.: Radiotekhnika. Radioaparatobuduvannia, 57, 77–82.
7. Habarov, V. B. (2005). Struktura elektromagnitnogo polya, izluchennogo podzemnym peredatchikom s ramochnoy antennoy, s uchetom blizhney zony rasprostraneniya radiovoln. *Radiotekhnika*, 3, 80–83.
8. Shcherbakov, G. N. (2005). Uvelichenie predel'noy glubiny obnaruzheniya lokal'nykh ferromagnitnykh ob'ektov v tolshechey provodyashchikh ukryvayushchikh sred metodom distancionnogo parametricheskogo podmagnichivaniya. *Radiotekhnika*, 12, 42–45.

9. Shcherbakov, G. N. (2005). Vybór elektromagnitnogo metoda zondirovaniya dlya poiska ob'ektov v tolshe ukravyayushchih sred. *Radiotekhnika*, 3, 77–79.
10. Suhorukov, V. V. (Ed.) (1992). *Nerazrushayushchiy kontrol'*. Vol. 3. Moscow: Vyschaya shkola, 312.
11. Ayficher, E., Dzhervis, B. (2004). *Cifrovaya obrabotka signalov. Prakticheskiy podhod*. Moscow: Vil'yams, 992.
12. Jol, M. H. (2009). *Ground Penetrating Radar Theory and Applications*. Oxford GB.: Elsevier B. V., 544.
13. Rumshiskiy, L. Z. (1971). *Matematicheskaya obrabotka rezul'tatov eksperimenta*. Moscow: Nauka, Glav. red. fiz-mat. lit., 192.
14. Abramovych, A. O., Mrachkovskiy, O. D., Furmanchuk, V. Yu. (2017). Dykhotomichne rozrinnennia metalu na chornyi-kolorovyi za dopomohoiu spektralnogo analizu. *Visnyk Zhytomyrskoho derzhavnogo tekhnolohichnogo universytetu*. Ser.: Tekhnichni nauky, 1 (79), 48–51.
15. Svatoš, J. (2015). *Advanced Instrumentation for Polyharmonic Metal Detectors*. Prague, 121.
16. Bazhenov, V. G., Yakimchuk, N. A., Gruzin, S. V., Pidlisna, I. S. (2014). Metod i apparatura dlya izmereniya napryazhennosti elektricheskikh poley pri geologo-geofizicheskikh issledovaniyah. *Zb. nauk. prats Teoretychni ta prykladni aspekty heoinformatyky*, 17–30.
17. Kang, W., Kim, C. R., Kim, J. H., Park, S. G., Cho, S. J., Son, J. S., Kim, K. W. (2016). A study of antenna configuration for bistatic ground-penetrating radar. 2016 16th International Conference on Ground Penetrating Radar (GPR). doi: 10.1109/icgpr.2016.7572697

DOI: 10.15587/1729-4061.2017.111941
WAVE PROPAGATION IN A THREELAYER SEMI-INFINITE HYDRODYNAMIC SYSTEM WITH A RIGID LID (p. 58-66)

Olga Avramenko

Volodymyr Vynnychenko Central Ukrainian State Pedagogical University, Kropyvnytskyi, Ukraine
ORCID: <http://orcid.org/0000-0002-7960-1436>

Maria Lunyova

Volodymyr Vynnychenko Central Ukrainian State Pedagogical University, Kropyvnytskyi, Ukraine
ORCID: <http://orcid.org/0000-0002-7838-1013>

Volodymyr Naradovyi

Volodymyr Vynnychenko Central Ukrainian State Pedagogical University, Kropyvnytskyi, Ukraine
ORCID: <http://orcid.org/0000-0001-5187-8831>

Research into propagation and interaction of waves in a three-layer hydrodynamic system is one of the relevant problems of modern theoretical and experimental hydrodynamics. The authors studied propagation and interaction of waves along contact surfaces of the three-layer hydrodynamic system “liquid half-space – layer – layer with a rigid lid”. By applying a method of large-scale approximations, the first three linear approximations of the correspondent weakly nonlinear problem were obtained. The structure of wave motions on contact surfaces was explored. Dependence of amplitudes of waves-responses on contact surfaces at various geometrical and physical parameters was analyzed. In particular, for large values of thickness of the upper layer, it was found that a change in value of the wave number leads to rapid convergence of amplitudes of waves-responses to the common limited value. The authors

showed the need for a detailed study of the limited case in the absence of density jump, in which one of the solutions of dispersion equation tends to zero. Results of the present research can be used in the design of algorithms for detection of wave motions in various liquid media.

Keywords: interaction of waves, three-layer hydrodynamic system, amplitude of waves, ratio of amplitudes.

References

1. Wang, Y., Tice, I., Kim, C. (2013). The Viscous Surface-Internal Wave Problem: Global Well-Posedness and Decay. *Archive for Rational Mechanics and Analysis*, 212 (1), 1–92. doi: 10.1007/s00205-013-0700-2
2. Van Haren, H. (2014). High-frequency internal wave motions at the ANTARES site in the deep Western Mediterranean. *Ocean Dynamics*, 64 (4), 507–517. doi: 10.1007/s10236-014-0702-0
3. Fan, K., Fu, B., Gu, Y., Yu, X., Liu, T., Shi, A. et. al. (2015). Internal wave parameters retrieval from space-borne SAR image. *Frontiers of Earth Science*, 9 (4), 700–708. doi: 10.1007/s11707-015-0506-7
4. Hong, Y., Nicholls, D. P. (2017). A high-order perturbation of surfaces method for scattering of linear waves by periodic multiply layered gratings in two and three dimensions. *Journal of Computational Physics*, 345, 162–188. doi: 10.1016/j.jcp.2017.05.017
5. Massel, S. R. (2016). On the nonlinear internal waves propagating in an inhomogeneous shallow sea. *Oceanologia*, 58 (2), 59–70. doi: 10.1016/j.oceano.2016.01.005
6. Li, Q. (2014). Numerical assessment of factors affecting nonlinear internal waves in the South China Sea. *Progress in Oceanography*, 121, 24–43. doi: 10.1016/j.pocean.2013.03.006
7. Singh, A. K., Lakshman, A. (2016). Effect of loosely bonded undulated boundary surfaces of doubly layered half-space on the propagation of torsional wave. *Mechanics Research Communications*, 73, 91–106. doi: 10.1016/j.mechrescom.2016.02.007
8. Zhu, H., Wang, L., Avital, E. J., Tang, H., Williams, J. J. R. (2016). Numerical simulation of interaction between internal solitary waves and submerged ridges. *Applied Ocean Research*, 58, 118–134. doi: 10.1016/j.apor.2016.03.017
9. Rosi, G., Nguyen, V.-H., Naili, S. (2015). Surface waves at the interface between an inviscid fluid and a dipolar gradient solid. *Wave Motion*, 53, 51–65. doi: 10.1016/j.wavemoti.2014.11.004
10. Smith, S., Crockett, J. (2014). Experiments on nonlinear harmonic wave generation from colliding internal wave beams. *Experimental Thermal and Fluid Science*, 54, 93–101. doi: 10.1016/j.exptthermflusci.2014.01.012
11. Deconinck, B., Trichtchenko, O. (2014). Stability of periodic gravity waves in the presence of surface tension. *European Journal of Mechanics – B/Fluids*, 46, 97–108. doi: 10.1016/j.euro-mechflu.2014.02.010
12. Akers, B. E., Ambrose, D. M., Pond, K., Wright, J. D. (2016). Overturned internal capillary-gravity waves. *European Journal of Mechanics – B/Fluids*, 57, 143–151. doi: 10.1016/j.euro-mechflu.2015.12.006
13. Vitousek, S., Fringer, O. B. (2014). A nonhydrostatic, isopycnal-coordinate ocean model for internal waves. *Ocean Modelling*, 83, 118–144. doi: 10.1016/j.ocemod.2014.08.008
14. Tahvildari, N., Kaihatu, J. M., Saric, W. S. (2016). Generation of long subharmonic internal waves by surface waves. *Ocean Modelling*, 106, 12–26. doi: 10.1016/j.ocemod.2016.07.004
15. Shiryayeva, S. O., Grigor'ev, A. I., Yakovleva, L. S. (2015). On the surface and internal gravitational waves in a three-

layer immiscible liquid. *Technical Physics*, 60 (12), 1772–1777. doi: 10.1134/s1063784215120208

16. Selezov, I. T., Avramenko, O. V., Gurtovyi, Y. V., Naradovyi, V. V. (2010). Nonlinear interaction of internal and surface gravity waves in a two-layer fluid with free surface. *Journal of Mathematical Sciences*, 168 (4), 590–602. doi: 10.1007/s10958-010-0010-2
17. Avramenko, O. V., Naradovyi, V. V., Selezov, I. T. (2015). Conditions of Wave Propagation in a Two-Layer Liquid with Free Surface. *Journal of Mathematical Sciences*, 212 (2), 131–141. doi: 10.1007/s10958-015-2654-4
18. Avramenko, O. V., Naradovyi, V. V. (2015). Analysis of propagation of weakly nonlinear waves in a two-layer fluid with free surface. *Eastern-European Journal of Enterprise Technologies*, 4 (7 (76)), 39–44. doi: 10.15587/1729-4061.2015.48282
19. Avramenko, O. V., Naradovyi, V. V., Selezov, I. T. (2016). Enerhiya vnutrishnikh i poverkhnovykh khvylovykh rukhiv u dvosharoviiv hidrodinamichniy systemi. *Matematychni metody ta fizyko-mekhanichni polia*, 59 (1), 111–120.
20. Nayfeh, A. H. (1976). Nonlinear Propagation of Wave-Packets on Fluid Interfaces. *Journal of Applied Mechanics*, 43 (4), 584–588. doi: 10.1115/1.3423936
21. Selezov, I. T., Avramenko, O. V. (2001). Evolyuciya nelineynykh volnovykh paketov v gidrodinamicheskoy sisteme „sloy-popoluprostranstvo“ s uchetom poverhnostnogo natyazheniya. *Matematychni metody ta fizyko-mekhanichni polia*, 44 (2), 113–122.

DOI: 10.15587/1729-4061.2017.110687

MODELING AND ANALYSIS OF THE PROCESS OF POLYMERIC FILM COOLING ON THE DRUM WITH A LIQUID COOLING AGENT (p. 67-74)

Ihor Mikulionok

National Technical University of Ukraine
“Igor Sikorsky Kyiv Polytechnic Institute”, Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0001-8268-7229>

Oleksandr Gavva

National University of Food Technologies, Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0003-2938-0230>

Anton Karvatskii

National Technical University of Ukraine
“Igor Sikorsky Kyiv Polytechnic Institute”, Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0003-2421-4700>

Mykola Yakymchuk

National University of Food Technologies, Kyiv, Ukraine
ORCID: <http://orcid.org/0000-0002-1905-3546>

Using the developed mathematical model, we performed an analysis of the process of cooling an extruded polymeric film on the drum with inner cooling. Dependence of average and local temperatures of a polypropylene film and the drum's shell under condition of drum's settling under stationary thermal mode was studied. It was shown that temperature difference between the surface of the shell and the refrigerant in the drum at film cooling can reach 40–65 °C and higher, which affects intensity of cooling of a polymeric film. With an increase in the minimum thickness of a film and (or) a decrease in its velocity, the influence of drum's warm-up on the intensity of film cooling increases. Ignoring the drum's warm-up process can lead to the

insufficient cooling of a polymeric film and thus, to a decrease in its quality. The developed mathematical model could be used to analyze the process of cooling of not a film only, but also of other roll polymeric materials, obtained both by extrusive and rolling-calender method.

Keywords: extrusion, flat polymeric film, cooled drum, established thermal mode, temperature field.

References

1. Mirovoy i evropeyskiy rynek plastmass (2005). *Plastics Review (Ukraine Edition)*, 4–8.
2. Mikulionok, I. O. (2015). Classification of Processes and Equipment for Manufacture of Continuous Products from Thermoplastic Materials. *Chemical and Petroleum Engineering*, 51 (1-2), 14–19. doi: 10.1007/s10556-015-9990-6
3. Lukach, Yu. E., Petuhov, A. D., Senatos, V. A. (1981). *Oborudovanie dlya proizvodstva polimernykh plenok*. Moscow: Mashinostroenie, 224.
4. Mikulionok, I. O. (2009). Oblasnannya i protsesy pererobky termoplastychnykh materialiv z vykorystanniam vtorynnoi syrovyny. Kyiv: IVTs „Vydavnytstvo «Politekhnika»”, 265.
5. Rauwendaal, C. (1998). *Understanding Extrusion*. Munich: Hanser, 190.
6. Gul', V. E., D'yakonov, V. P. (1978). *Fiziko-himicheskie osnovy proizvodstva polimernykh plenok*. Moscow: Vyschaya shkola, 279.
7. Rauwendaal, C. (2014). *Polymer extrusion*. Munich: Carl Hanser Verlag, 934. doi: 10.3139/9781569905395
8. Mikulionok, I. O., Radchenko, L. B. (2012). Screw extrusion of thermoplastics: I. General model of the screw extrusion. *Russian Journal of Applied Chemistry*, 85 (3), 489–504. doi: 10.1134/s1070427211030305
9. Mikulionok, I. O., Radchenko, L. B. (2012). Screw extrusion of thermoplastics: II. Simulation of feeding zone of the single screw extruder. *Russian Journal of Applied Chemistry*, 85 (3), 505–514. doi: 10.1134/s1070427211030317
10. Mikulionok, I. O. (2013). Screw extruder mixing and dispersing units. *Chemical and Petroleum Engineering*, 49 (1-2), 103–109. doi: 10.1007/s10556-013-9711-y
11. D' Halewyu, S., Agassant, J. F., Demay, Y. (1990). Numerical simulation of the cast film process. *Polymer Engineering and Science*, 30 (6), 335–340. doi: 10.1002/pen.760300604
12. Lamberti, G., Titomanlio, G., Brucato, V. (2001). Measurement and modelling of the film casting process 1. Width distribution along draw direction. *Chemical Engineering Science*, 56 (20), 5749–5761. doi: 10.1016/s0009-2509(01)00286-x
13. Lamberti, G., Titomanlio, G., Brucato, V. (2002). Measurement and modelling of the film casting process. *Chemical Engineering Science*, 57 (11), 1993–1996. doi: 10.1016/s0009-2509(02)00098-2
14. Pol, H., Banik, S., Azad, L. B., Thete, S., Doshi, P., Lele, A. (2013). Nonisothermal analysis of extrusion film casting process using molecular constitutive equations. *Rheologica Acta*, 53 (1), 85–101. doi: 10.1007/s00397-013-0739-x
15. Smith, S., Stolle, D. (2003). Numerical simulation of film casting using an updated lagrangian finite element algorithm. *Polymer Engineering & Science*, 43 (5), 1105–1122. doi: 10.1002/pen.10094
16. Zhou, Y.-G., Wu, W.-B., Zou, J., Turng, L.-S. (2015). Dual-scale modeling and simulation of film casting of isotactic polypropylene. *Journal of Plastic Film & Sheeting*, 32 (3), 239–271. doi: 10.1177/8756087915595853

17. Cotto, D., Duffo, P., Haudin, J. M. (1989). Cast Film Extrusion of Polypropylene Films. *International Polymer Processing*, 4 (2), 103–113. doi: 10.3139/217.890103
18. Fischer, C., Seefried, A., Drummer, D. (2016). Crystallization and Component Properties of Polyamide 12 at Processing-Relevant Cooling Conditions. *Polymer Engineering & Science*, 57 (4), 450–457. doi: 10.1002/pen.24441
19. Hopmann, C., Hendriks, S., Spicker, C., Zepnik, S., van Lück, F. (2016). Surface roughness and foam morphology of cellulose acetate sheets foamed with 1,3,3,3-tetrafluoropropene. *Polymer Engineering & Science*, 57 (4), 441–449. doi: 10.1002/pen.24440
20. Xu, M., Zhang, S., Liang, J., Quan, H., Liu, J., Shi, H. et. al. (2014). Influences of processing on the phase transition and crystallization of polypropylene cast films. *Journal of Applied Polymer Science*, 131 (22). doi: 10.1002/app.41100
21. Gahleitner, M., Grein, C., Blell, R., Wolfschwenger, J., Koch, T., Ingolic, E. (2011). Sterilization of propylene/ethylene random copolymers: Annealing effects on crystalline structure and transparency as influenced by polymer structure and nucleation. *Express Polymer Letters*, 5 (9), 788–798. doi: 10.3144/express-polymlett.2011.77
22. Mikulionok, I. O. (2011). Technique of parametric and heat computations of rollers for processing of plastics and rubber compounds. *Russian Journal of Applied Chemistry*, 84 (9), 1642–1654. doi: 10.1134/s1070427211090333
23. Mikulionok, I. O. (2012). Modeling of the heat processing of continuously molded product. *Russian Journal of Applied Chemistry*, 85 (9), 1482–1492. doi: 10.1134/s1070427212090285
24. Piven', A. N., Grechanaya, N. A., Chernobyl'skiy, I. I. (1976). *Teplofizicheskie svoystva polimernyh materialov*. Kyiv: Vyscha shkola, 180.
25. Babichev, A. P., Babushkina, N. A., Bratkovskiy, A. M. et. al.; Grigor'ev, I. S., Meylihov, E. Z. (Eds.) (1991). *Fizicheskie velichiny*. Moscow: Energoatomizdat, 1232.
26. Chernobyl'skiy, I. I. (Ed.) (1975). *Mashiny i apparaty himicheskikh proizvodstv*. Moscow: Mashinostroenie, 454.
27. Wong, H. Y. (1977). *Handbook of Essential Formulae and Data on Heat Transfer for Engineers*. London: Longman Group, Ltd., 236.
28. Chikhalikar, K., Banik, S., Azad, L. B., Jadhav, K., Mahajan, S., Ahmad, Z. et. al. (2014). Extrusion film casting of long chain branched polypropylene. *Polymer Engineering & Science*, 55 (9), 1977–1987. doi: 10.1002/pen.24039