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Hybrid battery trolleybuses in practice

Electric energy is ecological alternative for fossil fuels. Battery electric buses are believed to be means of transportation of the future. However, despite the continuous development of electrochemical batteries technology and the multitude of electric buses on offer, it is still no proved solutions that can be widely used. Charging is the one of the weakness point of the electric buses. Trolleybuses are alternative for them. Especially, trolleybuses equipment with traction batteries for autonomous drives can split advantages of electric buses and classical busses. The two European cities can be given as examples of hybrid battery trolleybuses implementation: Gdynia (Poland) and Landskrona (Sweeden). Nowadays city of Gdynia exploits more than 30 trolleybuses equipment with traction batteries for autonomous ride. In Landskrona in 2011 started the Slide-In project with aim of the practical implementation hybrid buses service on diesel bus routes.

Keywords: Electric bus, trolleybus, traction batteries, Eliptic, emobility

Introduction. Despite the continuous development of electrochemical batteries technology and the multitude of electric buses on offer, it is still not possible to exploit electric buses in urban transport on allday route operation without the necessity of charging them. Therefore it is necessary to build contact charging stations. This results in substantial financial outlays connected with the construction of charging stations, and in the necessity to extend the stopping time at the terminals [1 - 4]. The alternative solution is the so-called In Motion Charging (IMC), also called the Slide-In system [6]. It consists in building an infrastructure allowing for charging vehicles in motion, most often with the use of overhead contact line (Fig. 1) [5]. A prototype route based on the IMC functions in Landskrona (Sweden) within the existing trolleybus network. In the IMC system a part of a transport route is covered by overhead contact line which is used to charge traction batteries. The vehicles move the remaining part of the route, i.e. the part where there is no contact line, with the use of battery supply. This allows for charging the vehicle without the necessity of excluding it from traffic, thus increasing the flexibility and functionality of the system.

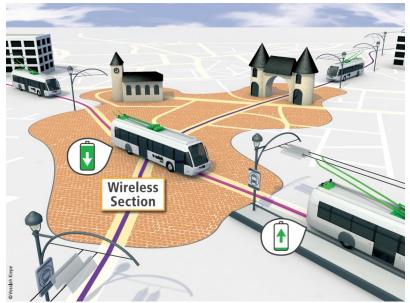


Fig. 1. The idea of In Motion Charging system (IMC) [© Vossloh Kiepe]

Trolleybus transport system of Gdynia. The city of Gdynia, Poland, exploits an extensive, 50-kmlong trolleybus network, which is serviced by 85 vehicles. The trolleybus system is operated by Przedsiębiorstwo Komunikacji Trolejbusowej Sp. z o.o. (PKT). In order to increase the reliability of trolleybus transport in 2009, the first vehicles equipped with a battery autonomous drive system were introduced into operation.

The first generation of traction batteries in Gdynia - NiCd technology. The first two trolleybuses equipped with auxiliary battery drive Solaris Trollino 12 MEDCOM, with electrical accessories manufactured by the Polish company Medcom, were put in operation in 2009. Another 25 trolleybuses of the same type were purchased one year later, financed by the Regional Operational Fund [7, 8].

The trolleybuses are equipped with NiCd STH 800 batteries obtained from SAFT (Fig. 2, 3). The capacity of the batteries with 168 cells is 80 Ah, which equals 16 kWh. This capacitance allows to run 2 - 4 km in autonomous regime. The total weight of the battery equipment, DC/DC converter included, is 800 kg. The maximum power when running the vehicle by using the traction batteries is 70 kW. This allows the vehicle to be run at a speed up to 40 km/h and with acceleration 0.4 m/s2.



Fig.2 Solaris Trollino 12 Medcom trolleybus



Fig. 3 Traction NiCd batteries (right) and DC converter (left)

The second generation of traction batteries - Li Ion technology Experience in operating trolley buses equipped with traction batteries has confirmed the value of this solution. However, a small capacitance of NiCd battery not allowed for a wider use of the auxiliary drive, especially in standard schedule operation [13]. Therefore, it was decided to purchase vehicles equipped with newer technology batteries. Since 2015 vehicles with high-capacity lithium-ion batteries with the capacities of 40 kWh and 69 kWh have been introduced into exploitation (fig. 4, 5, tabl 1).

Tabl. 1. Technical data of batteries in Solaris Trollino 12 MEDCOM tro	olleybuses for Gdynia
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Producer of electrical equipment	MEDCOM
Power of the traction motor	175 kW
Number of battery modules	3, parallel
Total capacity of batteries	69 kWh
Single module capacity	23 kWh / 36 Ah
Wehicle weight	13 tons
Number of seats	30
Total number of passenger places	45
Maximum voltage of a module	728 V
Maximum continuous output power of a module	64 kW

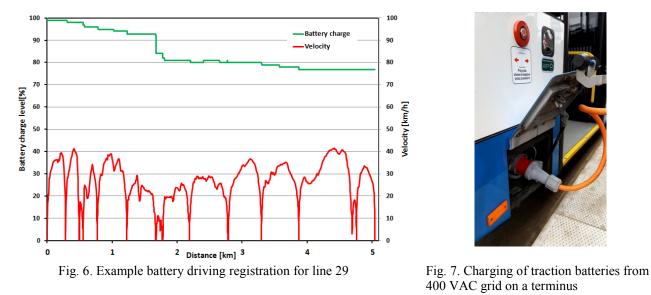


Fig. 4. Trolleybus Solaris Trollino 12 MEDCOM No. 3090 operates on special service. Photographer: Karol Grzonka



Fig. 5. Rear part of a Solaris Trollino 12 MEDCOM trolleybus, 3 battery modules (black boxes) and the charging system (a grey box in the upper part of the apparatus) are visible

Schedule operation of trolleybuses on line 29. The concept of servicing Fikakowo with trolleybus appeared in 2005. Initially there was planned to build a trolleybus overhead line, however difficult terrain conditions (narrow streets) and opposition of some residents slowed down the design. With the introduction of trolley batteries with NiCd batteries in 2009, the concept of the line on Fikakowo [11] with traction batteries using was proposed again. Due to insufficient technical parameters of batteries, it would be necessary to build a traction cathenary on the part of the route. The introduction of trolleybuses with Li-Ion batteries enabled trolleybus to operate without the need for a overhead cathenary lines.



Line 29 is an all week line. The section without traction network is 3 km long (1,5 km one way), however, due to the limitations resulting from automatic connection to the traction network, battery mode is 5 km long. Fig. 6 shows an example of battery work registration. The battery is discharged around 20%. The registration was made in January 2017 at a low outdoor temperature and a strong heating operation. This results in significant power consumption for heating purposes, which results in significant battery discharge during stay in terminus. In summer conditions, the discharge rate of the battery will be much lower. The Fikakowo loops also is equipmented with 3 x 400 V AC charging station (Figure 7).

Slide–In System in Landskrona. On 27 September 2003 a completely new trolleybus system was opened in Landskrona (Sweeden), which received the number 3 in the existing public transport system. It connected the new railway station, the city center and the harbor. Length of line was 3 km. Originally operated by 3 Solaris Trollino 12 trolleybuses produced in cooperation with the Hungarian GANZ company [1, 4].

The trolleybus line proved to be a very good solution and quickly became the backbone of the city's transport. The increase in passenger traffic caused the decision to purchase a fourth trolleybus, that was put into service in 2010. There have also ideas to extend the trolleybus transportation system. However, the small transport operation on the bus lines made unprofitable extension of the traction network. The solution of this problem was an auxiliary drive that enabled the trolleybus to move on sections without traction cathenary [6]. This project was made possible by the SlideIn project.



Fig/ 8. Trolleybus system in Landskrona, linie 3 - standard trolleybus line, lines 4 and 5 - battery operation [14]

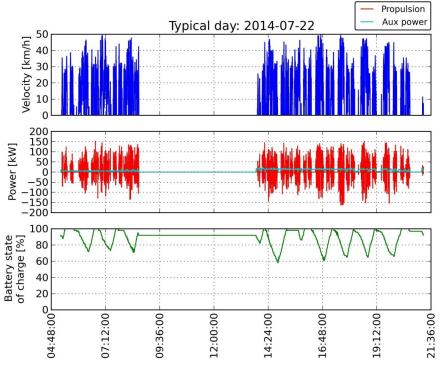


Fig. 9. Registration of daily energy consumption trolleybus in Slide In mode in Landskrona [14]

Producer of the mechanical part	Solaris Bus &Coach
Producer of electrical equipment	ŠkodaElectric,
Туре	Solaris Trollino 12
Length of vehicle	12 m
Power of traction motor	160 kW
Wehicle weight	13,6 tons
Number of seats	27 + 3
Total number of passenger places	58
Voltage of traction batteries	450 V
Total capacity of batteries	54 kWh

Slid-In is funded by the EU's LIFE + program. The main partner in the project is the University of Lund. The other partners are: Skånetrafiken, ÅF (Landskron transport operator), Motivationshuset, Volvo Powertrain and E.ON [14]. The budget was estimated at 1.6 million euros, and its implementation time is September 2011-December 2015. The task of the project was to make the SlideIn's electrobus, test it in operation and evaluate the results. Due to geographical localisation and favorable conditions, it was decided to operate the electrobus in nearby Landskrona and to use its trolleybus network for charging.

The vehicle was designed as a standard trolley bus with enlarged traction batteries enabling the vehicle to move on a section without traction. The power source is lithium batteries with a capacity of 54 kWh and a voltage of 450 V (tabl. 2). They allow the run 20 km without supply from cathenary. The schematic diagrams for lines 3, 4 and 5 are shown in Fig. 11. Trolleybus was designed to operate on bus lines 4 and 5 in the following work regime:

1) trolleybus service on line 3, charging from trolleybus cathenary, trolleybus goes two cycles (Figure 8, red line),

2) operation on bus lines 4 and 5 powered from traction batteries (fig. 8, black and orange lines).

During daytime operation, 70% of the total operation distance are powered by traction batteries, and only 30% of the trolleybus is routed using the overhead contact line. The operation of the trolleybus has fully confirmed its strengths. Line coverage of only 30% of the length of the traction network enables operation in electric mode. The maximum discharge of the battery has been observed at 40% (Fig.9), which means that there is sufficient storage capacity in case of traffic disturbations.



Fig. 10. Slide – In trolleybus in Landskrona

Summary. Despite the fact that the number of cities exploiting electric buses in urban transport is increasing, the existing systems are test systems, and there is still no agreement among the users with regard to optimal and universal solution for electric buses. The issue of charging is one of the biggest problems. On the other hand, trolleybus transport in numerous cities is considered to be outdated. The In Motion Charging system makes it possible to combine the advantages of trolleybuses and electric buses.

The IMC system makes it necessary for only 33%-50% of the route to be electrified. What is more, in case of common sections on many public transport routes, there is a possibility that the overhead contact line is used by vehicles operating on a number of routes. This solution is particularly suitable for the existing trolleybus networks and allows for more effective utilization of the infrastructure. Moreover, in many cases it

may be justified to construct brand new public transport systems based on the IMC, particularly in connection with using dedicated traffic lanes for buses.

Slide-In system in Landskrona and 29 line in Gdynia are ready to use examples of modern city transportation systems. Hybrid battery trolleybuses are alternative for pure battery buses or diesel hybrid busses. Especially the have can be implemented in cities, which exploit trolleybus systems. What is more, in the cities where tram network is already exploited, there is a possibility to use the elements of the tram infrastructure when constructing the catenary for the IMC system.

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Бартломейчик Миколай. Гібридні акумуляторні тролейбуси на практиці.

Електрична енергія є екологічною альтернативою викопному паливі. Вважається, що електричні автобуси з акумуляторами є транспортними засобами майбутнього. Однак, незважаючи на безперервний розвиток технології електрохімічних акумуляторів та безліч запропонованих електричних автобусів, досі не існує доведених рішень, які можуть бути широко використані. Зарядка є однією з слабкиз точок електричних автобусів. Тролейбуси є альтернативою для них. Зокрема, обладнання тролейбусів тяговими

батареями для автономних приводів може розділити переваги електричних автобусів та класичних автобусів. Два європейських міста можуть бути представлені в якості прикладів застосування гібридних акумуляторних тролейбусів: Гдиня (Польща) та Ландскрона (Швеція). Сьогодні в місті Гдиня експлуатується понад 30 тролейбусів обладнаних тяговими батареями для автономної їзди. У Ландскрона в 2011 році розпочато проект Slide-In з метою практичного впровадження гібридних автобусів на маршрутах дизельних автобусів.

Ключові слова: електричний автобус, тролейбус, тягові батареї, електромобільність.

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