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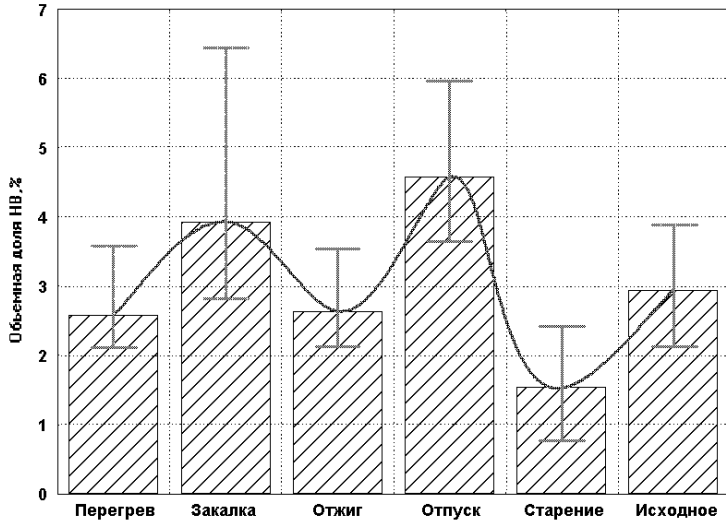
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Сварка электронным лучом

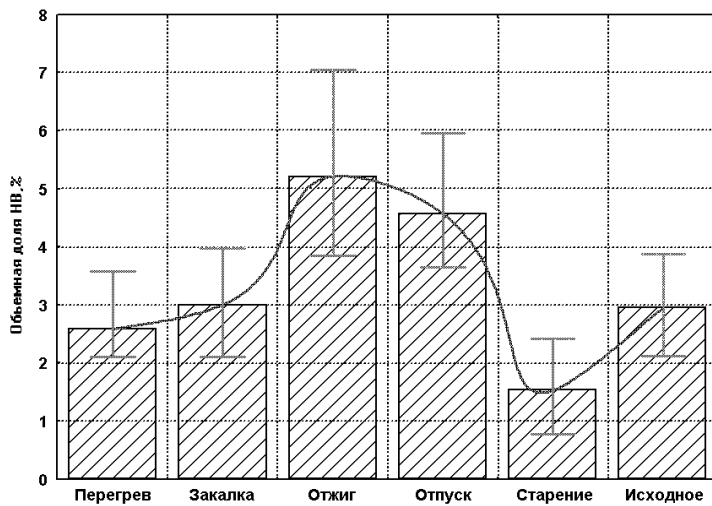


550 °	460 °	360 °	360 °	140 °	
V=2.58%	V=3.93%	V=2.64%	V=4.57%	V=1.53%	V=2.95%

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Сварка неплавящимся электродом



550 °	460 °	360 °	360 °	140 °	
V=2.58%	V=3.00%	V=5.21%	V=4.57%	V=1.53%	V=2.95%

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